正基科技股份有限公司

SPECIFICATION

PRODUCT NAME：AP6281S

REVISION：1.2(Web)

DATE：Jan. 20th , 2025

Customer APPROVED	
Company	
Representative Signature	

PREPARED	REVIEW			APPROVED	DCC ISSUE
	PM	QA	ET		

正基科技股份有限公司

AMPAK Technology Inc.

AP6281S

Data Sheet

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Revision

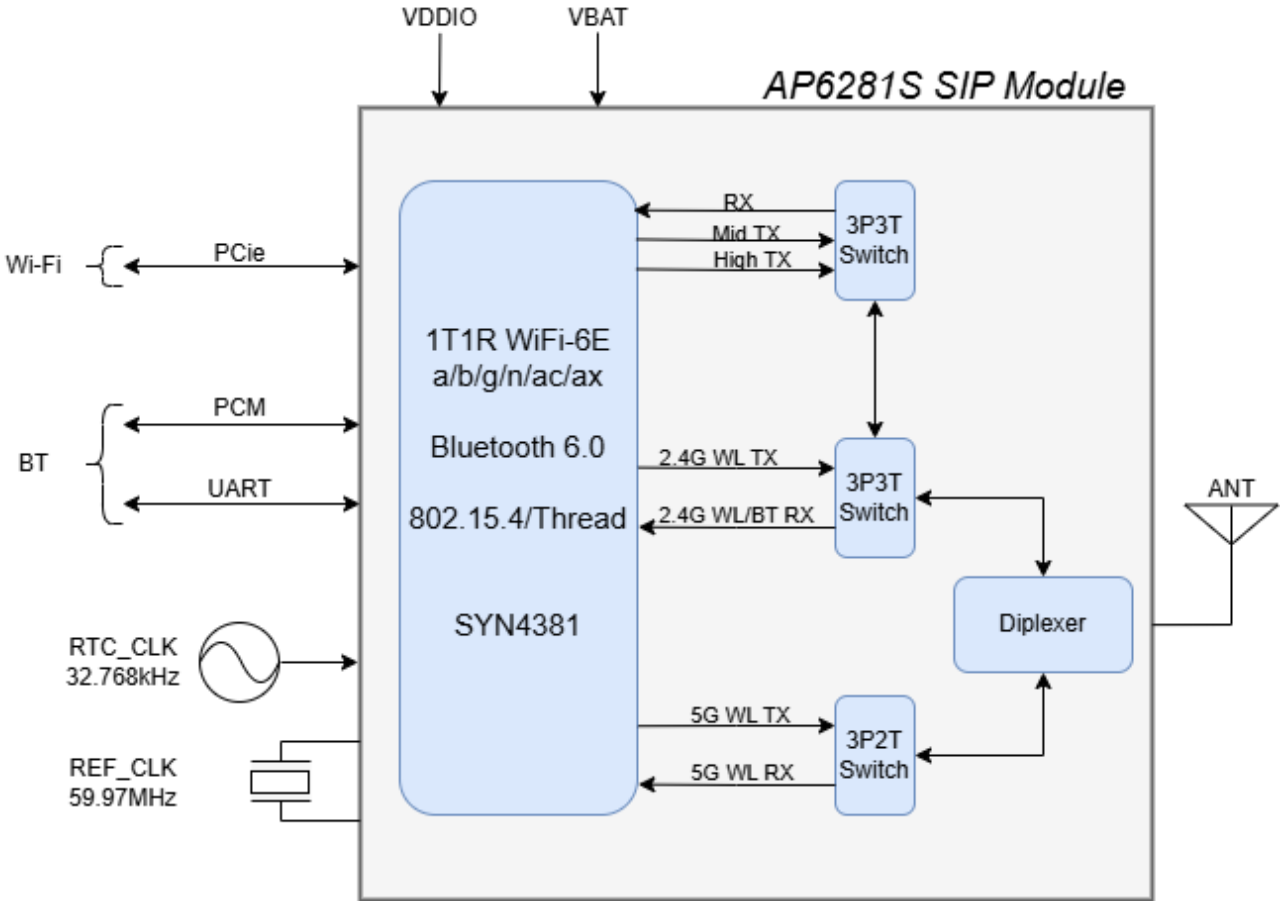
Revision	Date	Description	Revised By
0.1	2021/12/10	-- Preliminary release	Ares
0.2	2022/04/22	--Update Dimension	Ares
0.3	2022/05/18	--Update Pin define	Ares
0.4	2022/06/08	--Update 5G/6G specification.	Ares
0.5	2023/02/15	--Updated 2/5/6G RF performance	Ares
0.6	2023/03/01	--Updated 6G RF performance	Ares
0.7	2023/04/18	--Add 802.15.4 Thread	Ares
0.8	2023/05/02	-- Update Dimension	Ares
0.9	2023/05/05	-- Modify 6e RF channels	Ares
1.0	2023/11/29	-- Modify Wi-Fi RF Specification	Darren
1.1	2024/07/04	-- Modify Pin Definition -- Modify Dimensions	Darren
1.2	2025/01/20	-- Modify Bluetooth Specification	Darren

Contents

1. Introduction

1.1 Overview

The AMPAK Technology® AP6281S is a fully Wi-Fi 6E and Bluetooth and IEEE 802.15.4/Thread functionalities module with seamless roaming capabilities and advance security, also it can associate with different vendors' Wi-Fi 6E or legacy Access Points / Routers and run up to PHY rate of 600Mbps with single stream. Furthermore AP6281S included SDIO v3.0 interfaces by proper setting for Wi-Fi, UART/ PCM interface for Bluetooth, UART interface for IEEE 802.15.4/Thread.
In addition, this compact module is a total solution for a combination of Wi-Fi + BT technologies. The module is specifically developed for tablet, OTT box and portable & mobile devices.



1.2 Product Features

IEEE 802.11 Key Features

- 802.11ax/ac/a/b/g/n compliant
- Radio band support for 2.4 / 5 / 6 GHz band including 6GHz UNII-5,6,7,8
- Support 802.11ax & legacy for 2.4 / 5 GHz band
- Support 802.11ax only for 6GHz band
- Lead-free & Halogen-free design which is compliant with ROHS requirements.
- TX and RX low-density parity check (LDPC) support for improved range and power efficiency.
- Single-stream spatial multiplexing up to 600 Mbps data rate.
- 20, 40, 80 MHz bandwidth channels with optional SGI (1024 QAM modulation) for 5 / 6 GHz bands
- 20MHz channels for 2.4 GHz band with optional SGI (1024 QAM modulation)
- Supports standard SDIO v3.0/v2.0.

Bluetooth Key Feature

- BT host digital interface:
  - HCI UART (up to 4 Mbps)
  - PCM for audio data
- Complies with Bluetooth Core Specification Version 6.0 with provisions for supporting future specifications. With Bluetooth Class 1 or Class2 transmitter operation.
- Supports extended synchronous connections (eSCO), for enhanced voice quality by allowing for retransmission of dropped packets.
- Adaptive frequency hopping (AFH) for reducing radio frequency interference.
  A simplified block diagram of the module is depicted in the figure above.
- BT Core Specification Version 6.0, including the following support:
  - Low energy(LE) isochronous channels
  - LE power control
  - LE enhanced connection update
  - LE channel classification
  - LE audio

IEEE 802.15.4/Thread Key Feature

- Support IEEE 802.15.4/Thread that can act as Border Router.

2. General Specification

2.1 General Specification

Model Name	AP6281S
Product Description	1T1R 802.11 a/b/g/n/ac/ax Wi-Fi 6E + BT 6.0+ IEEE 802.15.4/Thread Module
Dimension	L x W : 12 x 12 (typical) mm，H : 1.95 (Maximum) mm
WiFi Interface	Support SDIO V3.0/ 2.0
BT Interface	UART / PCM
Operating temperature	-30°C to 85°C
Storage temperature	-40°C to 125°C
Humidity	Operating Humidity 10% to 95% Non-Condensing

Note: The optimal RF performance specified in the data sheet, however, is guaranteed only -10 °C to +55 °C and 3.2V < VBAT < 3.8V without derating performance.

2.2 DC Characteristics

2.2.1 Absolute Maximum Ratings

Symbol	Description	Min.	Max.	Unit
VBAT	Input supply Voltage	3.0	5.25	V
VDDIO	Digital/Bluetooth/SDIO/ I/O Voltage	1.62	1.95	V

Note : RF performance is optimal for 3.2V ≤ VBAT ≤ 5.0V. For 2.5 V≤VBAT ≤3.2V, device radios will operate but RF performance will degrade.

2.2.2 Recommended Operating Rating

The module requires two power supplies: VBAT and VDDIO.

Voltage rails	Min.	Typ.	Max.	Unit
VBAT	3.2	3.3	3.8	V
VDDIO	1.62	1.8	1.98	V

VBAT current consumption 1000mA(Peak), when VBAT = 3.3V

The module requires two power supplies: other Digital I/O Pins.

For VDDIO=1.8V	Min.	Max.	Unit
Input high voltage	0.65 x VDDIO	NA	V
Input low voltage	NA	0.35 x VDDIO	V
Output high voltage @ 2mA	VDDIO – 0.4	NA	V
Output low voltage @ 2mA	NA	0.4	V

3. Wi-Fi RF Specification

3.1 2.4GHz RF Specification

Conditions : VBAT=3.3V ; VDDIO=1.8V ; Temp:25°C

Feature	Description
WLAN Standard	IEEE 802.11 b/g/n/ax & Wi-Fi compliant
Frequency Range	2.400 GHz ~ 2.4835 GHz (2.4GHz ISM Band)
Number of Channels	2.4GHz：Ch1 ~ Ch13
Modulation	802.11b : DQPSK、DBPSK、CCK 802.11g/n : OFDM /64-QAM、16-QAM、QPSK、BPSK 802.11ax : OFDMA /256-QAM、64-QAM、16-QAM、QPSK、BPSK

Output Power , tolerance ± 1.5 dB

The transmit EVM quality & spectrum mask are compliant with IEEE 802.11 standard

802.11b	1Mbps	2Mbps	5.5Mbps	11Mbps	
	19	19	19	19	
802.11g	6、9Mbps	12、18Mbps	24Mbps	36Mbps	48Mbps
	19	19	19	18	18
	54Mbps				
	18				
802.11n 20MHz	MCS0~2	MCS3	MCS4	MCS5	MCS6
	19	19	18	18	18
	MCS7				
	18				
802.11ax 20MHz	HE0~2	HE3	HE4	HE5	HE6
	19	19	18	18	18
	HE7	HE8	HE9	HE10	HE11
	18	18	18	17.5	17.5

	Dara rate	Tones	Spec.(dBm)	Dara rate	Tones	Spec.(dBm)
802.11ax_20MHz SISO_OFDMA	HE0	26	19	HE6	26	18
		52	19		52	18
		106	19		106	18
		242	19		242	18
	HE1~2	26	19	HE7	26	18
		52	19		52	18
		106	19		106	18

		242	19		242	18
	HE3	26	19	HE8	26	18
		52	19		52	18
		106	19		106	18
		242	19		242	18

802.11ax_20MHz SISO_OFDMA	HE4	26	18	HE9	26	18
		52	18		52	18
		106	18		106	18
		242	18		242	18
	HE5	26	18	HE10	26	17.5
		52	18		52	17.5
		106	18		106	17.5
		242	18		242	17.5
				HE11	26	17.5
					52	17.5
					106	17.5
					242	17.5

Note: The specifications of RF output power are subject to change to fulfill the safety regulation and requirements in end-user product.

Sensitivity, tolerance ± 2 dB

CCK modulation PER ≦ 8%、OFDM modulation PER ≦ 10%

802.11b	Data Rate	Spec.(dBm)		
	1Mbps	-96		
	2Mbps	-90		
	5.5Mbps	-88		
	11Mbps	-87		
802.11g	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	6Mbps	-91	24Mbps	-83
	9Mbps	-88	36Mbps	-80
	12Mbps	-87	48Mbps	-76
	18Mbps	-85	54Mbps	-73
802.11n_20MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	MCS0	-90	MCS4	-77
	MCS1	-85	MCS5	-75
	MCS2	-84	MCS6	-72
	MCS3	-80	MCS7	-71
802.11ax_20MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	HE0	-90	HE6	-72

	HE1	-85	**HE7**	-71
	HE2	-84	**HE8**	-69
	HE3	-80	**HE9**	-68
	HE4	-77	**HE10**	-67
	HE5	-75	**HE11**	-66
Maximum Input Level	802.11b : -10 dBm			
	802.11g/n/ax : -20 dBm			

3.2 5 GHz RF Specification

Conditions : VBAT=3.3V ; VDDIO=1.8V ; Temp:25°C

Feature	Description
WLAN Standard	IEEE 802.11a/n/ac/ax & Wi-Fi compliant
Frequency Range	5.15~5.35GHz、5.47~5.725GHz、5.725~5.85GHz (5GHz UNII Band)
Number of Channels	5.15~5.35GHz：Ch36 ~ Ch64 5.47~5.725GHz：Ch100 ~ Ch140 5.725~5.85GHz：Ch149 ~ Ch165
Modulation	802.11a : OFDM /64-QAM、16-QAM、QPSK、BPSK 802.11n : OFDM /64-QAM、16-QAM、QPSK、BPSK 802.11ac : OFDM /256-QAM、64-QAM、16-QAM、QPSK、BPSK 802.11ax : OFDMA /1024-QAM、256-QAM、64-QAM、16-QAM、QPSK、BPSK

Output Power , tolerance ± 2 dB

The transmit EVM quality & spectrum mask are compliant with IEEE 802.11 standard

802.11a	**Frequency (MHz)**	**6~9Mbps**	**12~18Mbps**	**24Mbps**	**36Mbps**
	5150~5350	17.5	17.5	17.5	16
	5470~5720	17.5	17.5	17.5	16
	5725~5845	17.5	17.5	17.5	16
	Frequency (MHz)	**48Mbps**	**54Mbps**		
	5150~5350	16	16		
	5470~5720	16	16		
	5725~5845	16	16		
802.11n 20MHz	**Frequency (MHz)**	**MCS0~2**	**MCS3**	**MCS4**	**MCS5**
	5150~5350	17.5	17.5	16	16
	5470~5720	17.5	17.5	16	16
	5725~5845	17.5	17.5	16	16
	Frequency (MHz)	**MCS6**	**MCS7**		
	5150~5350	15	15		
	5470~5720	15	15		
	5725~5845	15	15		

802.11n 40MHz	Frequency (MHz)	MCS0~2	MCS3	MCS4	MCS5
	5150~5350	17.5	17.5	16	16
	5470~5720	17.5	17.5	16	16
	5725~5845	17.5	17.5	16	16
	Frequency (MHz)	MCS6	MCS7		
	5150~5350	15	15		
	5470~5720	15	15		
	5725~5845	15	15		
802.11ac 20MHz	Frequency (MHz)	MCS0~2	MCS3	MCS4	MCS5
	5150~5350	17.5	17.5	16	16
	5470~5720	17.5	17.5	16	16
	5725~5845	17.5	17.5	16	16
	Frequency (MHz)	MCS6	MCS7	MCS8	
	5150~5350	15	15	14	
	5470~5720	15	15	14	
	5725~5845	15	15	14	
802.11ac 40MHz	Frequency (MHz)	MCS0~2	MCS3	MCS4	MCS5
	5150~5350	17.5	17.5	16	16
	5470~5720	17.5	17.5	16	16
	5725~5845	17.5	17.5	16	16
	Frequency (MHz)	MCS6	MCS7	MCS8	MCS9
	5150~5350	15	15	14	14
	5470~5720	15	15	14	14
	5725~5845	15	15	14	14
802.11ac 80MHz	Frequency (MHz)	MCS0~2	MCS3	MCS4	MCS5
	5150~5350	17	17	16	16
	5470~5720	17	17	16	16
	5725~5845	17	17	16	16
	Frequency (MHz)	MCS6	MCS7	MCS8	MCS9
	5150~5350	15	14.5	14	13.5
	5470~5720	15	14.5	14	13.5
	5725~5845	15	14.5	14	13.5

802.11ax 20MHz	Frequency (MHz)	HE0~2	HE3	HE4	HE5
	5150~5350	17.5	17.5	16	16
	5470~5720	17.5	17.5	16	16
	5725~5845	17.5	17.5	16	16
	Frequency (MHz)	HE6	HE7	HE8	HE9
	5150~5350	15	15	14	14
	5470~5720	15	15	14	14
	5725~5845	15	15	14	14
	Frequency (MHz)	HE10	HE11		
	5150~5350	13.5	13		
	5470~5720	13.5	10		
	5725~5845	13.5	10		
802.11ax 40MHz	Frequency (MHz)	HE0~2	HE3	HE4	HE5
	5150~5350	17.5	17.5	16	16
	5470~5720	17.5	17.5	16	16
	5725~5845	17.5	17.5	16	16
	Frequency (MHz)	HE6	HE7	HE8	HE9
	5150~5350	15	15	14	14
	5470~5720	15	15	14	14
	5725~5845	15	15	14	14
	Frequency (MHz)	HE10	HE11		
	5150~5350	13	12.5		
	5470~5720	13	10		
	5725~5845	13	10		

802.11ax 80MHz	Frequency (MHz)	HE0~2	HE3	HE4	HE5
	5150~5350	17	17	16	16
	5470~5720	17	17	16	16
	5725~5845	17	17	16	16
	Frequency (MHz)	HE6	HE7	HE8	HE9
	5150~5350	15	14.5	14	13.5
	5470~5720	15	14.5	14	13.5
	5725~5845	15	14.5	14	13.5
	Frequency (MHz)	HE10	HE11		
	5150~5350	12.5	12		
	5470~5720	12.5	10		
	5725~5845	12.5	10		
Note: The specifications of RF output power are subject to change to fulfill the safety regulation and requirements in end-user product.					

	Dara rate	Tones	Frequency	Spec.(dBm)
802.11ax_20MHz	HE0~2	26	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
		52	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
		106	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
		242	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
	HE3~4	26	5150~5350	16
			5470~5720	16
			5725~5845	16
		52	5150~5350	16
			5470~5720	16
			5725~5845	16
		106	5150~5350	16
			5470~5720	16
			5725~5845	16
		242	5150~5350	16
			5470~5720	16
			5725~5845	16
	HE5~7	26	5150~5350	15
			5470~5720	15
			5725~5845	15
		52	5150~5350	15
			5470~5720	15
			5725~5845	15
		106	5150~5350	15
			5470~5720	15
			5725~5845	15
		242	5150~5350	15
			5470~5720	15
			5725~5845	15

	HE8~9	26	5150~5350	14
			5470~5720	14
			5725~5845	14
		52	5150~5350	14
			5470~5720	14
			5725~5845	14
		106	5150~5350	14
			5470~5720	14
			5725~5845	14
		242	5150~5350	14
			5470~5720	14
			5725~5845	14
	HE10~11	242	5150~5350	13
			5470~5720	13
			5725~5845	13

	Dara rate	Tones	Frequency	Spec.(dBm)
802.11ax_40MHz	HE0~2	26	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
		52	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
		106	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
		242	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
		484	5150~5350	17.5
			5470~5720	17.5
			5725~5845	17.5
	HE3~4	26	5150~5350	16
			5470~5720	16
			5725~5845	16
		52	5150~5350	16
			5470~5720	16
			5725~5845	16
		106	5150~5350	16
			5470~5720	16
			5725~5845	16
		242	5150~5350	16
			5470~5720	16
			5725~5845	16
		484	5150~5350	16
			5470~5720	16
			5725~5845	16
	HE5~7	26	5150~5350	15
			5470~5720	15
			5725~5845	15
		52	5150~5350	15
			5470~5720	15
			5725~5845	15

		106	5150~5350	15
			5470~5720	15
			5725~5845	15
		242	5150~5350	15
			5470~5720	15
			5725~5845	15
		484	5150~5350	15
			5470~5720	15
			5725~5845	15
	HE8~9	26	5150~5350	14
			5470~5720	14
			5725~5845	14
		52	5150~5350	14
			5470~5720	14
			5725~5845	14
		106	5150~5350	14
			5470~5720	14
			5725~5845	14
		242	5150~5350	14
			5470~5720	14
			5725~5845	14
		484	5150~5350	14
			5470~5720	14
			5725~5845	14
	HE10~11	242	5150~5350	12.5
			5470~5720	12.5
			5725~5845	12.5
		484	5150~5350	12.5
			5470~5720	12.5
			5725~5845	12.5

	Dara rate	Tones	Frequency	Spec.(dBm)
802.11ax_80MHz	HE0~2	26	5150~5350	17
			5470~5720	17
			5725~5845	17
		52	5150~5350	17
			5470~5720	17
			5725~5845	17
		106	5150~5350	17
			5470~5720	17
			5725~5845	17
		242	5150~5350	17
			5470~5720	17
			5725~5845	17
		484	5150~5350	17
			5470~5720	17
			5725~5845	17
		996	5150~5350	17
			5470~5720	17
			5725~5845	17
	HE3~4	26	5150~5350	16
			5470~5720	16
			5725~5845	16
		52	5150~5350	16
			5470~5720	16
			5725~5845	16
		106	5150~5350	16
			5470~5720	16
			5725~5845	16
		242	5150~5350	16
			5470~5720	16
			5725~5845	16
		484	5150~5350	16
			5470~5720	16
			5725~5845	16
		996	5150~5350	16
			5470~5720	16
			5725~5845	16

	HE5~7	26	5150~5350	14.5
			5470~5720	14.5
			5725~5845	14.5
		52	5150~5350	14.5
			5470~5720	14.5
			5725~5845	14.5
		106	5150~5350	14.5
			5470~5720	14.5
			5725~5845	14.5
		242	5150~5350	14.5
			5470~5720	14.5
			5725~5845	14.5
		484	5150~5350	14.5
			5470~5720	14.5
			5725~5845	14.5
		996	5150~5350	14.5
			5470~5720	14.5
			5725~5845	14.5
	HE8~9	26	5150~5350	13.5
			5470~5720	13.5
			5725~5845	13.5
		52	5150~5350	13.5
			5470~5720	13.5
			5725~5845	13.5
		106	5150~5350	13.5
			5470~5720	13.5
			5725~5845	13.5
		242	5150~5350	13.5
			5470~5720	13.5
			5725~5845	13.5
		484	5150~5350	13.5
			5470~5720	13.5
			5725~5845	13.5
		996	5150~5350	13.5
			5470~5720	13.5
			5725~5845	13.5
	HE10~11	242	5150~5350	12
			5470~5720	12

			5725~5845	12
		484	**5150~5350**	12
			5470~5720	12
			5725~5845	12
		996	**5150~5350**	12
			5470~5720	12
			5725~5845	12

Sensitivity, tolerance ± 1.5 dB CCK modulation PER ≦ 8%、OFDM modulation PER ≦ 10%				
802.11a	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	6Mbps	-90	24Mbps	-83
	9Mbps	-90	36Mbps	-80
	12Mbps	-88	48Mbps	-75
	18Mbps	-86	54Mbps	-73
802.11n_20MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	MCS0	-90	MCS4	-79
	MCS1	-88	MCS5	-76
	MCS2	-86	MCS6	-73
	MCS3	-83	MCS7	-72
802.11n_40MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	MCS0	-88	MCS4	-77
	MCS1	-86	MCS5	-72
	MCS2	-83	MCS6	-70
	MCS3	-80	MCS7	-69
802.11ac_20MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	MCS0	-90	MCS5	-75
	MCS1	-88	MCS6	-73
	MCS2	-86	MCS7	-70
	MCS3	-83	MCS8	-68
	MCS4	-79		
802.11ac_40MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	MCS0	-88	MCS5	-72
	MCS1	-86	MCS6	-70
	MCS2	-83	MCS7	-69
	MCS3	-80	MCS8	-65
	MCS4	-76	MCS9	-64
802.11ac_80MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	MCS0	-85	MCS5	-68
	MCS1	-82	MCS6	-67
	MCS2	-79	MCS7	-65
	MCS3	-76	MCS8	-62
	MCS4	-73	MCS9	-61

802.11ax_20MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	HE0	-90	HE6	-73
	HE1	-88	HE7	-70
	HE2	-86	HE8	-68
	HE3	-83	HE9	-64
	HE4	-79	HE10	-59
	HE5	-75	HE11	-57
802.11ax_40MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	HE0	-88	HE6	-70
	HE1	-86	HE7	-69
	HE2	-83	HE8	-65
	HE3	-80	HE9	-64
	HE4	-76	HE10	-60
	HE5	-72	HE11	-55
802.11ax_80MHz	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	HE0	-85	HE6	-67
	HE1	-82	HE7	-65
	HE2	-79	HE8	-62
	HE3	-76	HE9	-61
	HE4	-73	HE10	-57
	HE5	-68	HE11	-53
Maximum Input Level	802.11a/n/ac/ax : -30 dBm			

3.3 6GHz RF Specification

Conditions : VBAT=3.3V ; VDDIO=1.8V ; Temp:25°C

Feature	Description
WLAN Standard	IEEE 802.11ax
Frequency Range	5.955~7.115GHz (6GHz U-NII5 & U-NII6, U-NII-7, U-NII-8 Band)
Number of Channels	5.955~6.415GHz：Ch1~93、6.435~6.515GHz：Ch97 ~ Ch113、 6.535~6.875GHz：Ch117~185 6.895~7.115GHz：Ch189~233
Modulation	802.11ax : OFDMA /1024-QAM、256-QAM、64-QAM、16-QAM、QPSK、BPSK

Output Power , tolerance ± 2 dB

The transmit EVM quality & spectrum mask are compliant with IEEE 802.11 standard

802.11ax 20MHz	Frequency (MHz)	HE0~2	HE3	HE4	HE5
	5955~6415	17	17	16	16
	6435~6515	17	17	16	16
	6535~6875	16.5	16.5	15.5	15.5
	6895~7115	16	16	15.5	15.5
	Frequency (MHz)	HE6	HE7	HE8	HE9
	5955~6415	15	15	14	14
	6435~6515	15	15	14	14
	6535~6875	14.5	14.5	13.5	13.5
	6895~7115	14.5	14.5	13.5	13.5
	Frequency (MHz)	HE10	HE11		
	5955~6415	13.5	12.5		
	6435~6515	13.5	12.5		
	6535~6875	13	10		
	6895~7115	13	12.5		
802.11ax 40MHz	Frequency (MHz)	HE0~2	HE3	HE4	HE5
	5955~6415	16	15	15	15
	6435~6515	16	15	15	15
	6535~6875	16	15	15	15
	6895~7115	16	15	15	15
	Frequency (MHz)	HE6	HE7	HE8	HE9
	5955~6415	14.5	14.5	13.5	13.5
	6435~6515	14.5	14.5	13.5	13.5
	6535~6875	14.5	14.5	13.5	13.5

	6895~7115	14.5	14.5	13.5	13.5
	Frequency (MHz)	HE10	HE11		
	5955~6415	13	12		
	6435~6515	13	12		
	6535~6875	13	10		
	6895~7115	13	12		
802.11ax 80MHz	Frequency (MHz)	HE0~2	HE3	HE4	HE5
	5955~6415	16	15	15	15
	6435~6515	16	15	15	15
	6535~6875	16	15	15	15
	6895~7115	16	15	15	15
	Frequency (MHz)	HE6	HE7	HE8	HE9
	5955~6415	14.5	14.5	13.5	13.5
	6435~6515	14.5	14.5	13.5	13.5
	6535~6875	14.5	14.5	13.5	13.5
	6895~7115	14.5	14.5	13.5	13.5
	Frequency (MHz)	HE10	HE11		
	5955~6415	13	12		
	6435~6515	13	12		
	6535~6875	13	10		
	6895~7115	13	12		

Note: The specifications of RF output power are subject to change to fulfill the safety regulation and requirements in end-user product.

Sensitivity, tolerance ± 2 dB, OFDM modulation PER ≦ 10%

802.11ax_20MHz SISO	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	HE0	-88	HE6	-71
	HE1	-86	HE7	-68
	HE2	-84	HE8	-66
	HE3	-83	HE9	-62
	HE4	-77	HE10	-57
	HE5	-73	HE11	-55
802.11ax_40MHz SISO	Data Rate	Spec.(dBm)	Data Rate	Spec.(dBm)
	HE0	-86	HE6	-68
	HE1	-84	HE7	-67
	HE2	-81	HE8	-63
	HE3	-78	HE9	-62
	HE4	-74	HE10	-57

	HE5	-70	**HE11**	-53
802.11ax_80MHz SISO	**Data Rate**	**Spec.(dBm)**	**Data Rate**	**Spec.(dBm)**
	HE0	-83	**HE6**	-65
	HE1	-80	**HE7**	-63
	HE2	-77	**HE8**	-60
	HE3	-74	**HE9**	-59
	HE4	-71	**HE10**	-55
	HE5	-66	**HE11**	-51
Maximum Input Level	802.11ax : -30dBm			

4. Bluetooth Specification

4.1 Bluetooth Specification

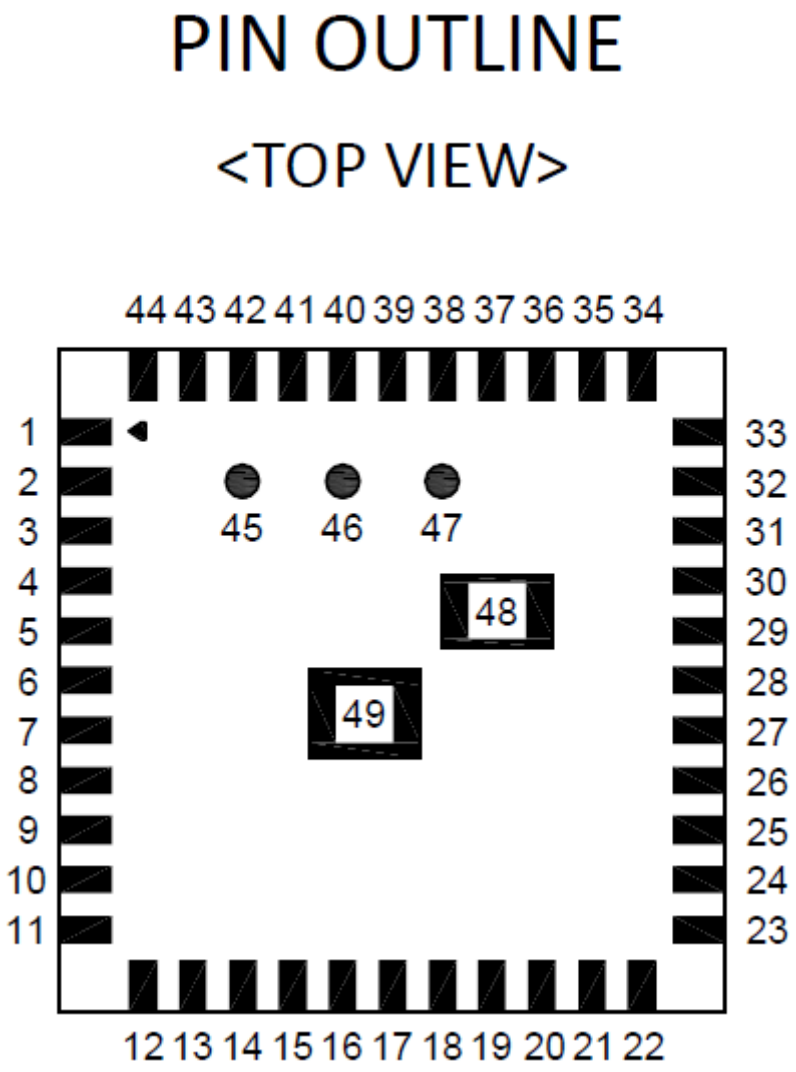
Conditions : VBAT=3.3V ; VDDIO=1.8V ; Temp:25°C

Feature	**Description**
General Specification	
Bluetooth Standard	BDR、EDR(1Mbps & 2Mbps)、LE(1Mbps)、2LE(2Mbps)
Host Interface	UART
Frequency Band	2402 MHz ~ 2480 MHz
Number of Channels	79 channels for classic、40 channels for BLE
Modulation	GFSK, π/4-DQPSK, 8DPSK
RF Specification	
Output Power , tolerance ± 1.5 dB	
	CL1 (dBm)
BDR Output Power	7
EDR Output Power	6
BLE Output Power	7
Sensitivity, tolerance ± 1.5 dB	
Sensitivity @ BER=0.1% for GFSK (1Mbps)	-90 dBm
Sensitivity @ BER=0.01% for π/4-DQPSK (2Mbps)	-89 dBm
Sensitivity @ BER=0.01% for 8DPSK (3Mbps)	-84 dBm
Sensitivity @ PER=30.8% for LE (1Mbps)	-90 dBm
Sensitivity @ PER=30.8% for 2LE (2Mbps)	-90 dBm
Maximum Input Level	GFSK (1Mbps):-20dBm
	π/4-DQPSK (2Mbps) :-20dBm
	8DPSK (3Mbps) :-20dBm

Note*：The Bluetooth BDR output power is able to be configured by firmware (hcd file).

5. Pin Definition

5.1 Pin Outline



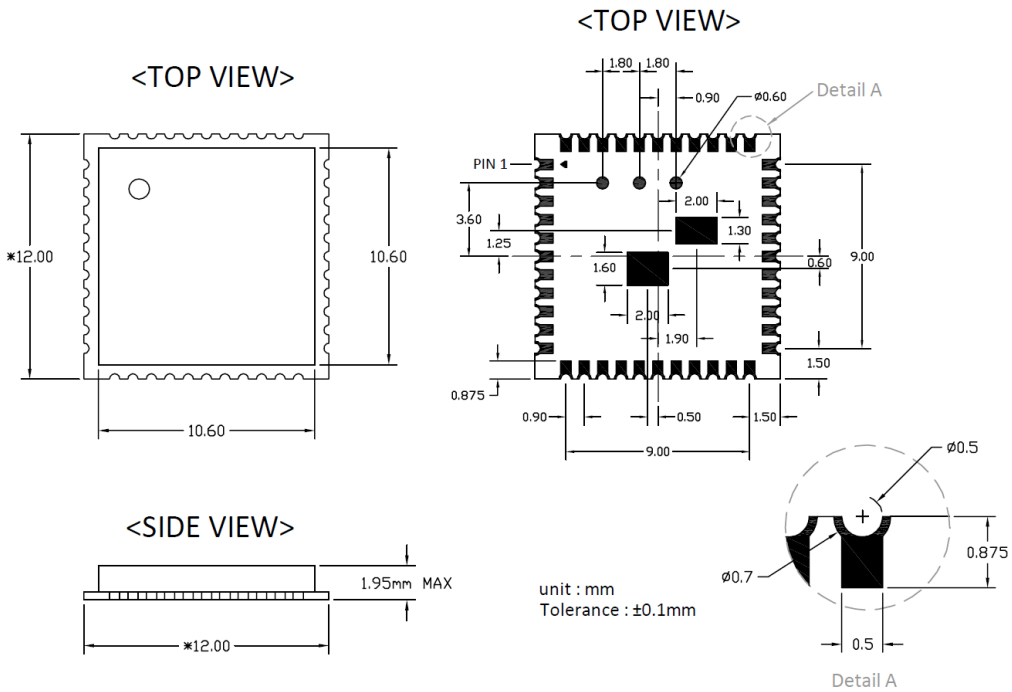
5.2 Pin Assignment

NO	Name	Type	Description
1	GND	—	Ground connections
2	WL_BT_ANT	I/O	RF I/O port
3	GND	—	Ground connections
4	GND	—	Ground connections
5	GND	—	Ground connections
6	BT_WAKE	I	HOST wake-up Bluetooth device
7	BT_HOST_WAKE	O	Bluetooth device to wake-up HOST
8	GND	—	Ground connections
9	VBAT	P	Main power voltage source input
10	XTAL_IN	I	Crystal input
11	XTAL_OUT	O	Crystal output
12	WL_REG_ON	I	Power up/down internal regulators used by WiFi section
13	WL_HOST_WAKE	O	WLAN to wake-up HOST
14	SDIO_DATA_2	I/O	SDIO data line 2
15	SDIO_DATA_3	I/O	SDIO data line 3
16	SDIO_DATA_CMD	I/O	SDIO command line
17	SDIO_DATA_CLK	I/O	SDIO clock line
18	SDIO_DATA_0	I/O	SDIO data line 0
19	SDIO_DATA_1	I/O	SDIO data line 1
20	GND	—	Ground connections
21	ASR_VLX	O	Internal Analog Buck voltage generation pin
22	VDDIO	P	I/O Voltage supply input
23	ABUCK_1P12	I	Internal Analog Buck voltage generation pin
24	LPO	I	External Low Power Clock input (32.768KHz)
25	PCM_OUT	O	PCM Data output
26	PCM_CLK	I/O	PCM clock
27	PCM_IN	I	PCM data input
28	PCM_SYNC	I/O	PCM sync signal
29	NC	—	Floating(Don’t connected to ground)
30	GND	—	Ground connections
31	GND	—	Ground connections
32	GND	—	Ground connections
33	GND	—	Ground connections
34	BT_REG_ON	I	Power up/down internal regulators used by BT section

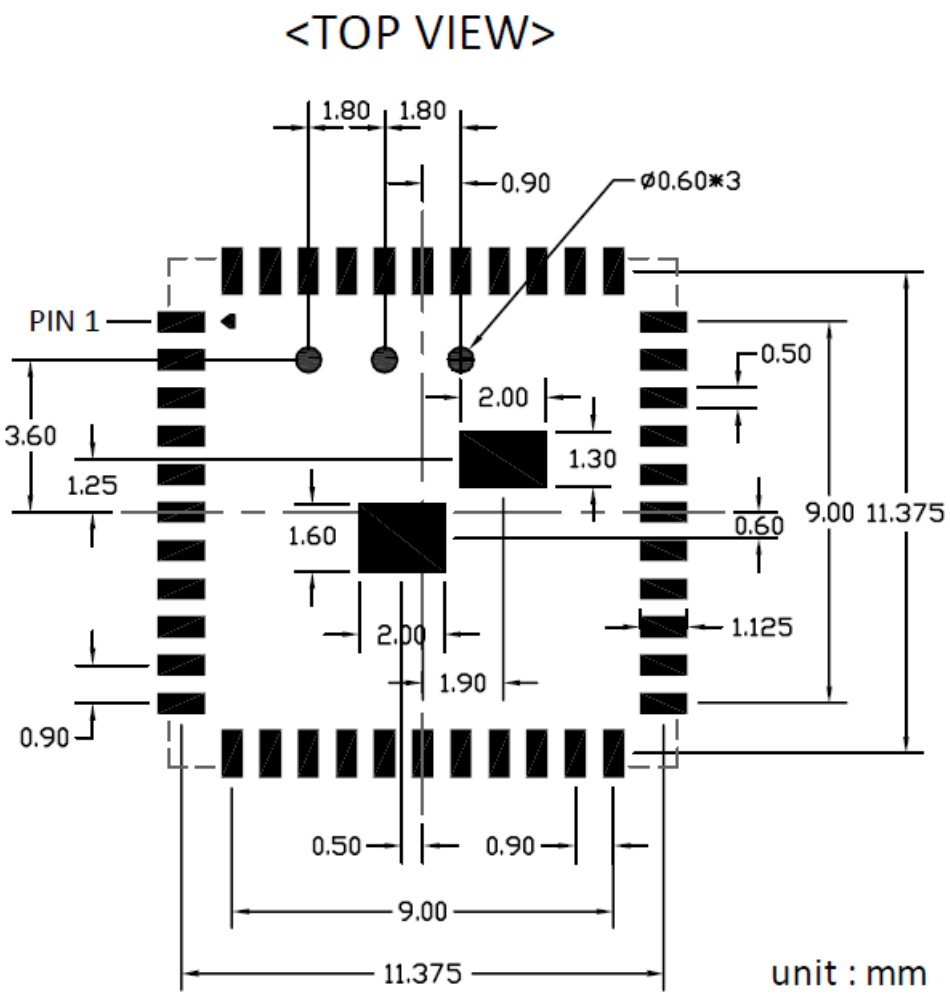
35	WL_GPIO_4	I/O	This pin can be programmed to be a GPIO, or the GCI external coexistence interface.
36	GND	—	Ground connections
37	WL_GPIO_1	I/O	This pin can be programmed to be a GPIO, or the GCI external coexistence interface.
38	WL_GPIO_2	I/O	This pin can be programmed to be a GPIO, or the GCI external coexistence interface.
39	WL_GPIO_3	I/O	This pin can be programmed to be a GPIO, or the GCI external coexistence interface.
40	GND	—	Ground connections
41	UART_RTS_N	O	Bluetooth UART interface
42	UART_TXD	O	Bluetooth UART interface
43	UART_RXD	I	Bluetooth UART interface
44	UART_CTS_N	I	Bluetooth UART interface
45	NC	—	Floating(Don't connected to ground)
46	NC	—	Floating(Don't connected to ground)
47	BT_CLK_REQ	I/O	This pin can be programmed to be a GPIO, or the GCI external coexistence interface.
48	GND	—	Ground connections
49	GND	—	Ground connections
50	GND	—	Ground connections
51	GND	—	Ground connections

6. Dimensions

6.1 Module Dimensions



6.2 Recommended footprint



- Solder paste layer design is generally the same as recommended footprint.
- If soldering quality with good wetting on upright side is essential for PQC, how to optimize the aperture design in the stencil to adjust the amount of solder paste would be crucial.
  In addition, a kind of stencil design with stepped thickness in partial area would be considered if the thickness of stencil is about 0.1mm or thinner. Please optimize the stencil design by manufacture engineer or contact AMPAK FAE for assistance.

7. External clock reference

External LPO signal characteristics

Parameter	Specification	Units
Nominal input frequency	32.768	kHz
Frequency accuracy	+/-25	ppm
Duty cycle	30 - 70	%
Input signal amplitude	1.8±0.09	V
Signal type	Square-wave or sine-wave	-
Input impedance	>100k <5	Ω pF
Clock jitter (integrated over 300Hz – 15KHz)	<1	Hz
Output high voltage	0.7Vio - Vio	V

External 59.97MHz X'TAL characteristics

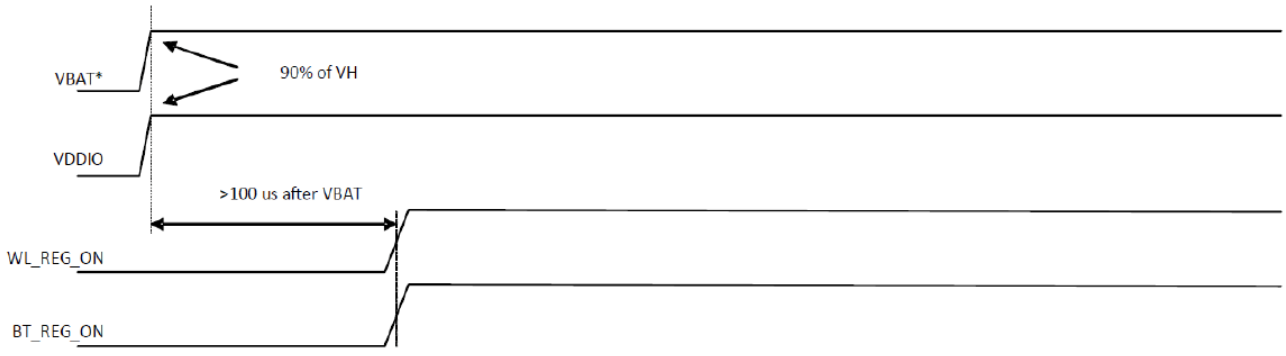
Parameter	Specification	Units
Nominal frequency - F0	59.97	MHz
Frequency Tolerance - △F / F 0 (At 25℃ +/- 3℃)	+/- 7	ppm
Operation Temperature Range - Topr	-30 ~ + 85	℃
Freq. Stability(over operating temperature) - TC Ref. to 25℃	+/- 10	ppm
Load capacitance - CL	8	pF
Equivalent Series Resistance – ESR	Max. 50	Ω
Drive Level - DL	Typ. 50, Max. 100	uW
Insulation resistance – IR At 100Vdc	Min. 500	MΩ

8. Host Interface Timing Diagram

8.1 Power-up Sequence Timing Diagram

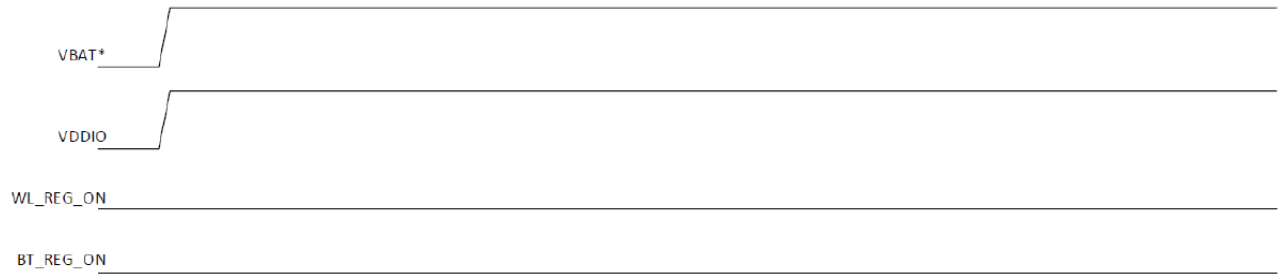
The module has signals that allow the host to control power consumption by enabling or disabling the Bluetooth, WLAN and internal regulator blocks. These signals are described below.
Additionally, diagrams are provided to indicate proper sequencing of the signals for carious operating states. The timing value indicated are minimum required values: longer delays are also acceptable.

- WL_REG_ON: Used by the PMU to power up or power down the internal regulators used by the WLAN section. When this pin is high, the regulators are enabled and the WLAN section is out of reset. When this pin is low the WLAN section is in reset.
- BT_REG_ON: Used by the PMU to power up or power down the internal regulators used by the BT section. Low asserting reset for Bluetooth. This pin has no effect on WLAN and does not control any PMU functions. This pin must be driven high or low (not left floating).



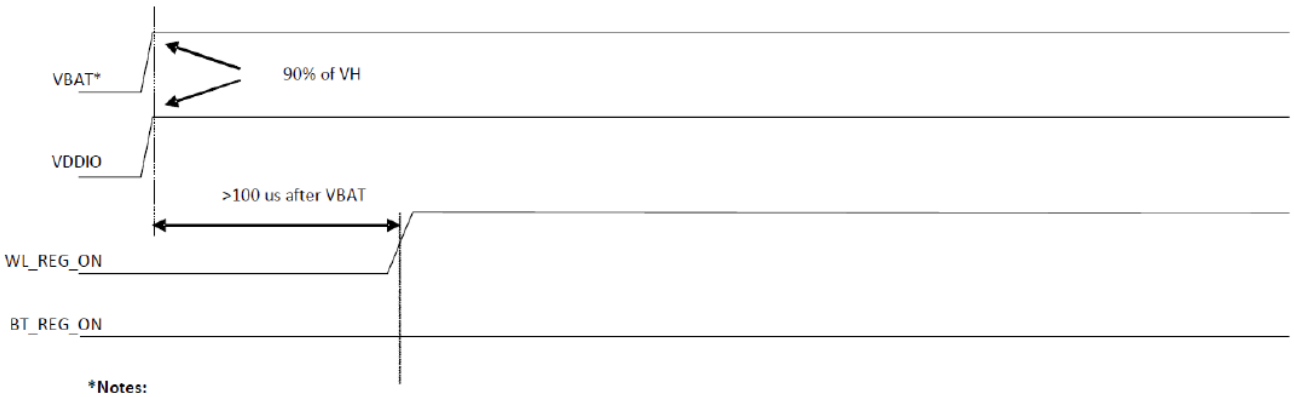
*Notes:
1. The VBAT and VDDIO 10%–90% rise-time slopes must be greater than 50 microseconds/V.
2. VBAT should be up before or at the same time as VDDIO. VDDIO should NOT be present first or be held high before VBAT is high.

WLAN=ON, Bluetooth=ON



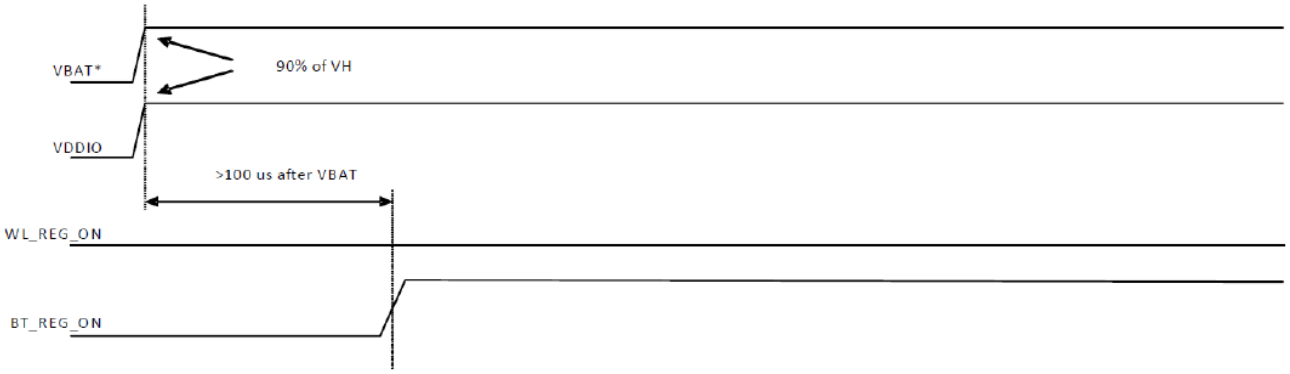
*Notes:
1. The VBAT and VDDIO 10%–90% rise-time slopes must be greater than 50 microseconds/V.
2. VBAT should be up before or at the same time as VDDIO. VDDIO should NOT be present first or be held high before VBAT is high.

WLAN=OFF, Bluetooth=OFF



***Notes:**
1. The VBAT and VDDIO 10%–90% rise-time slopes must be greater than 50 microseconds/V.
2. VBAT should be up before or at the same time as VDDIO. VDDIO should NOT be present first or be held high before VBAT is high.

WLAN=ON, Bluetooth=OFF



WLAN=OFF, Bluetooth=ON

8.2 SDIO Interface Description

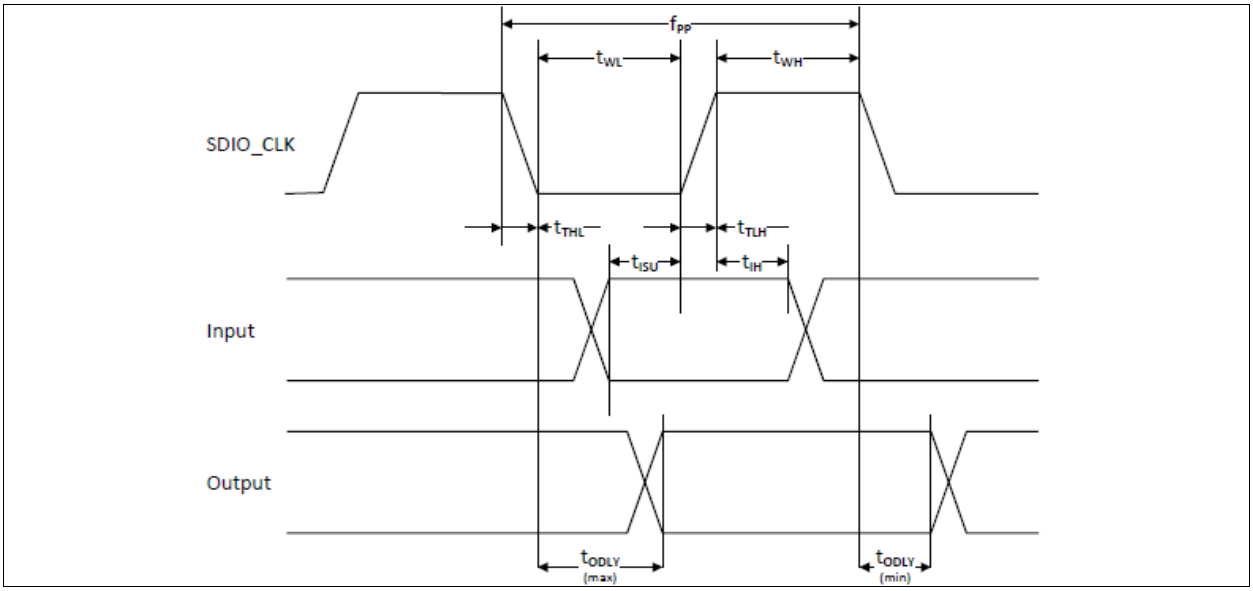
The module supports SDIO version 3.0 for all 1.8V 4-bit UHSI speeds: SDR50(100 Mbps),SDR104(208MHz) and DDR50(50MHz, dual rates). It has the ability to stop the SDIO clock and map the interrupt signal into a GPIO pin. This 'out-of-band' interrupt signal notifies the host when the WLAN device wants to turn on the SDIO interface. The ability to force the control of the gated clocks from within the WLAN chip is also provided.

- Function 0 Standard SDIO function (Max BlockSize / ByteCount = 32B)
- Function 1 Backplane Function to access the internal System On Chip (SOC) address space (Max BlockSize / ByteCount = 64B)
- Function 2 WLAN Function for efficient WLAN packet transfer through DMA (Max BlockSize/ByteCount=512B)

SDIO Pin Description

SD 4-Bit Mode	
DATA0	Data Line 0
DATA1	Data Line 1 or Interrupt
DATA2	Data Line 2 or Read Wait
DATA3	Data Line 3
CLK	Clock
CMD	Command Line

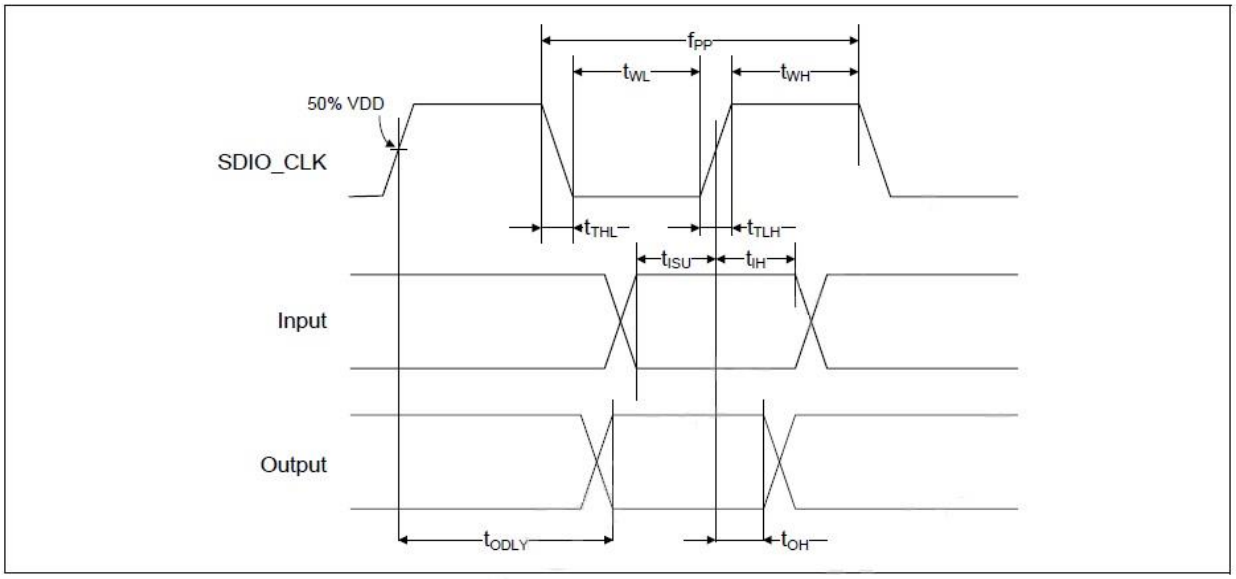
SDIO Default Mode Timing Diagram



Parameter	*Symbol*	*Minimum*	*Typical*	*Maximum*	*Unit*
SDIO CLK (All values are referred to minimum VIH and maximum VIL[b])					
Frequency – Data Transfer mode	fPP	0	–	25	MHz
Frequency – Identification mode	fOD	0	–	400	kHz
Clock low time	tWL	10	–	–	ns
Clock high time	tWH	10	–	–	ns
Clock rise time	tTLH	–	–	10	ns
Clock low time	tTHL	–	–	10	ns
Inputs: CMD, DAT (referenced to CLK)					
Input setup time	tISU	5	–	–	ns
Input hold time	tIH	5	–	–	ns
Outputs: CMD, DAT (referenced to CLK)					
Output delay time – Data Transfer mode	tODLY	0	–	14	ns
Output delay time – Identification mode	tODLY	0	–	50	ns

a. Timing is based on CL ≤ 40pF load on CMD and Data.
b. min(Vih) = 0.7 × VDDIO and max(Vil) = 0.2 × VDDIO.

SDIO High Speed Mode Timing Diagram

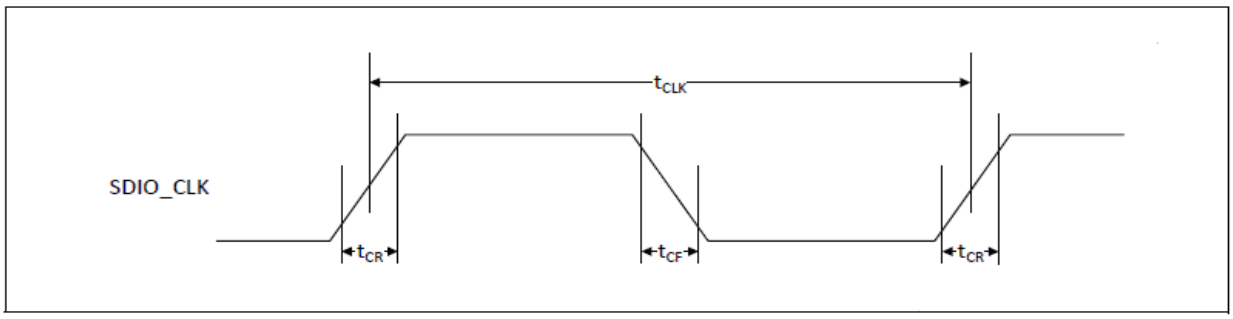


Parameter	*Symbol*	*Minimum*	*Typical*	*Maximum*	*Unit*
SDIO CLK (all values are referred to minimum VIH and maximum VIL[b])					
Frequency – Data Transfer Mode	fPP	0	–	50	MHz
Frequency – Identification Mode	fOD	0	–	400	kHz
Clock low time	tWL	7	–	–	ns
Clock high time	tWH	7	–	–	ns
Clock rise time	tTLH	–	–	3	ns
Clock low time	tTHL	–	–	3	ns
Inputs: CMD, DAT (referenced to CLK)					
Input setup Time	tISU	6	–	–	ns
Input hold Time	tIH	2	–	–	ns
Outputs: CMD, DAT (referenced to CLK)					
Output delay time – Data Transfer Mode	tODLY	–	–	14	ns
Output hold time	tOH	2.5	–	–	ns
Total system capacitance (each line)	CL	–	–	40	pF

a. Timing is based on CL ≤ 40 pF load on CMD and Data.
b. min(Vih) = 0.7 × VDDIO and max(Vil) = 0.2 × VDDIO.

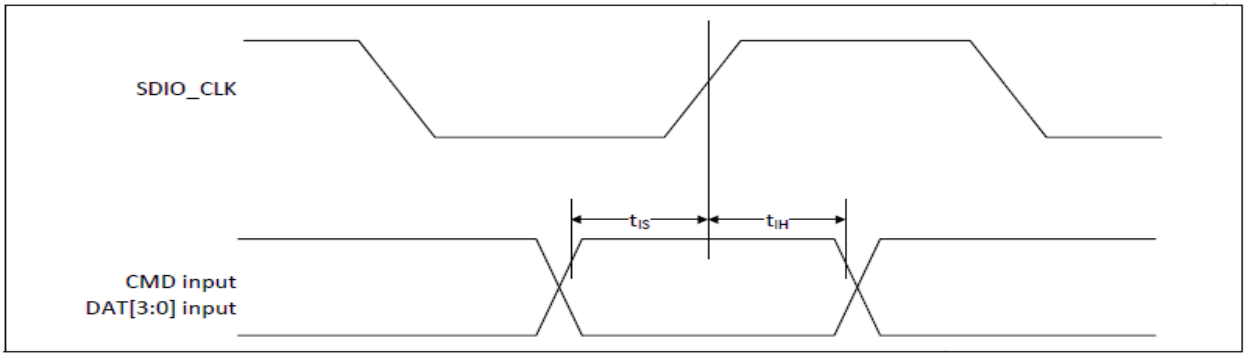
SDIO Bus Timing Specifications in SDR Modes

Clock timing (SDR Modes)



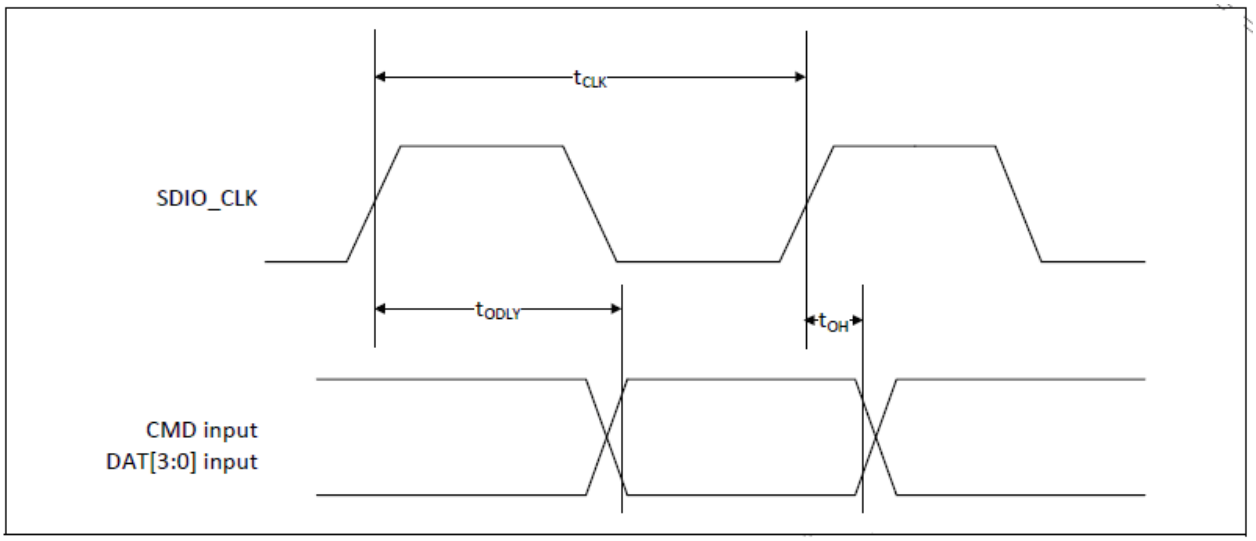
Parameter	Symbol	Minimum	Maximum	Unit	Comments
–	t_{CLK}	40	–	ns	SDR12 mode
		20	–	ns	SDR25 mode
		10	–	ns	SDR50 mode
		4.8	–	ns	SDR104 mode
–	t_{CR}, t_{CF}	–	0.2 × t_{CLK}	ns	t_{CR}, t_{CF} < 2.00 ns (max) @100 MHz, C_{CARD} = 10 pF t_{CR}, t_{CF} < 0.96 ns (max) @208 MHz, C_{CARD} = 10 pF
Clock duty	–	30	70	%	–

SDIO Bus Input timing (SDR Modes)



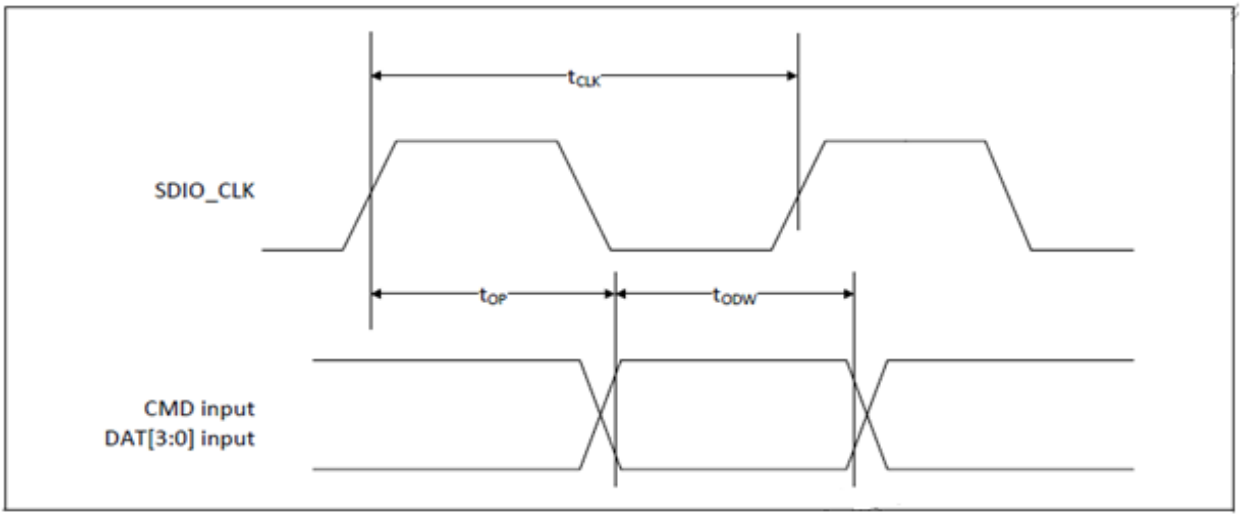
Symbol	Minimum	Maximum	Unit	Comments
SDR104 Mode				
t_{IS}	1.4	–	ns	C_{CARD} = 10 pF, VCT = 0.975V
t_{IH}	0.80	–	ns	C_{CARD} = 5 pF, VCT = 0.975V
SDR50 Mode				
t_{IS}	3.00	–	ns	C_{CARD} = 10 pF, VCT = 0.975V
t_{IH}	0.80	–	ns	C_{CARD} = 5 pF, VCT = 0.975V

SDIO Bus output timing (SDR Modes up to 100MHz)



Symbol	Minimum	Maximum	Unit	Comments
t_{ODLY}	–	7.5	ns	$t_{CLK} \geq 10$ ns $C_L = 30$ pF using driver type B for SDR50
t_{ODLY}	–	14.0	ns	$t_{CLK} \geq 20$ ns $C_L = 40$ pF using for SDR12, SDR25
t_{OH}	1.5	–	ns	Hold time at the t_{ODLY} (min) $C_L = 15$ pF

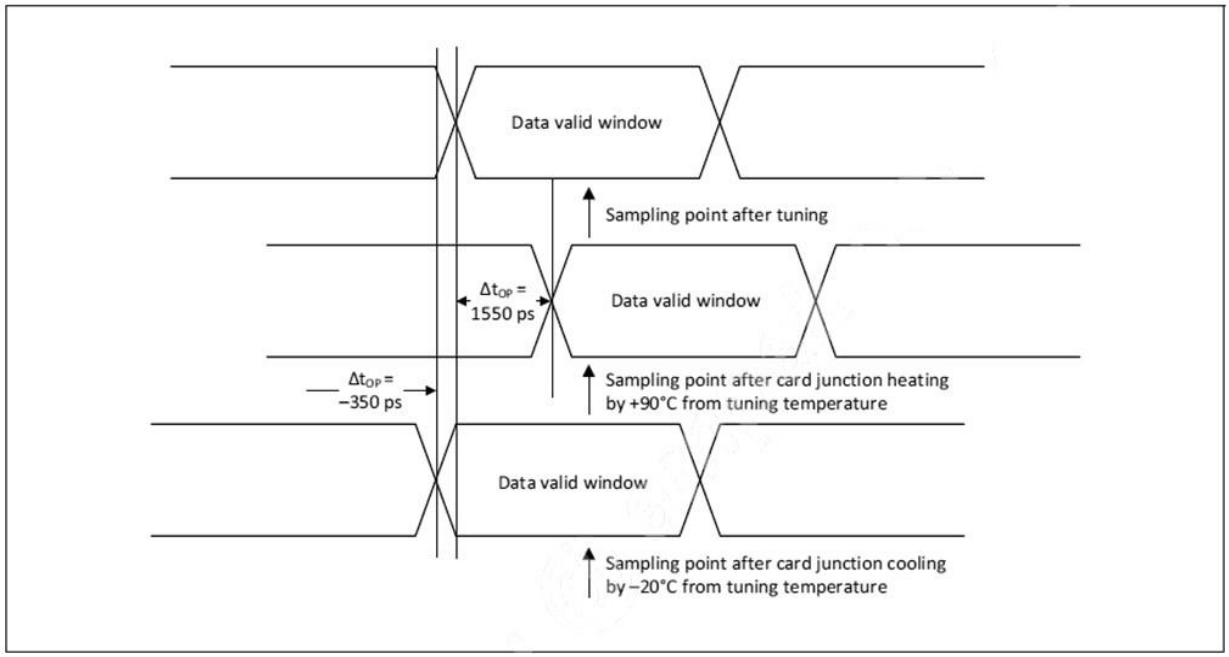
Card output timing (SDR Modes 100MHz to 208MHz)



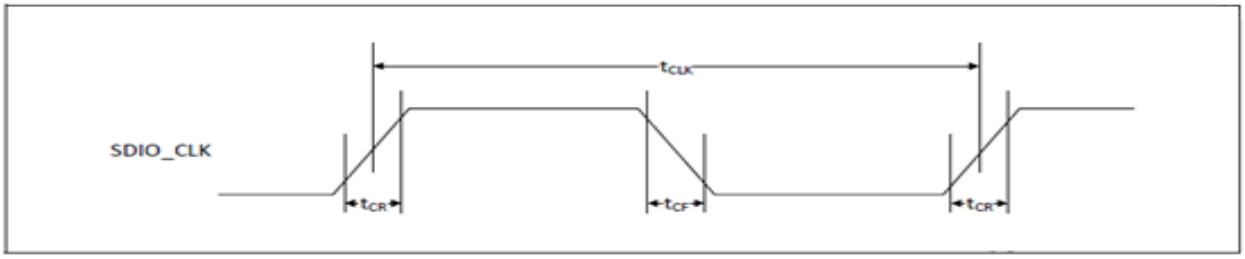
Symbol	Minimum	Maximum	Unit	Comments
t_{OP}	0	2	UI	Card output phase
Δt_{OP}	–350	+1550	ps	Delay variation due to temp change after tuning
t_{ODW}	0.60	–	UI	t_{ODW}=2.88 ns @208 MHz

- Δt_{OP} = +1550 ps for junction temperature of Δt_{OP} = 90 degrees during operation
- Δt_{OP} = –350 ps for junction temperature of Δt_{OP} = –20 degrees during operation
- Δt_{OP} = +2600 ps for junction temperature of Δt_{OP} = –20 to +125 degrees during operation

Δt_{OP} Consideration for Variable Data Window (SDR 104 Mode)

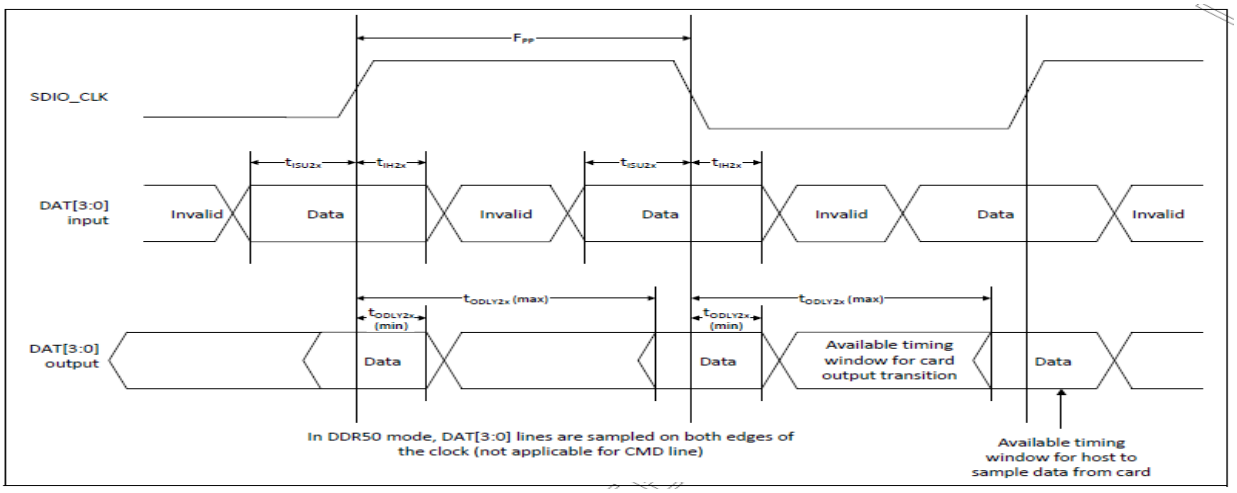


SDIO Bus Timing Specifications in DDR50 Mode



Parameter	Symbol	Minimum	Maximum	Unit	Comments
–	t_{CLK}	20	–	ns	DDR50 mode
–	t_{CR},t_{CF}	–	0.2 × tCLK	ns	t_{CR}, t_{CF} < 4.00 ns (max) @50 MHz, C_{CARD} = 10 pF
Clock duty	–	45	55	%	–

Data Timing



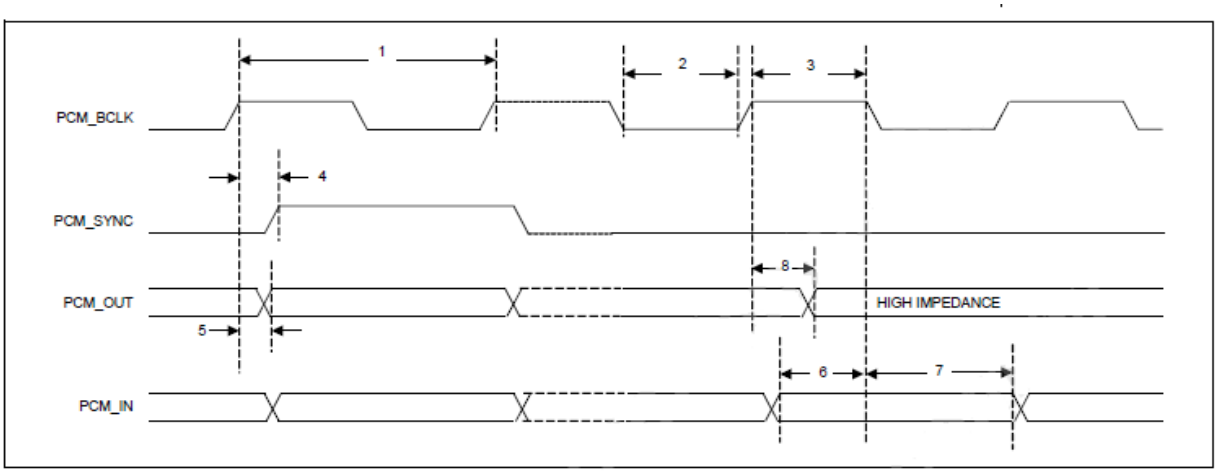
Parameter	Symbol	Minimum	Maximum	Unit	Comments
Input CMD					
Input setup time	t_{ISU}	6	–	ns	C_{CARD} < 10 pF (1 Card)
Input hold time	t_{IH}	0.8	–	ns	C_{CARD} < 10 pF (1 Card)
Output CMD					
Output delay time	t_{ODLY}	–	13.7	ns	C_{CARD} < 30 pF (1 Card)
Output hold time	t_{OH}	1.5	–	ns	C_{CARD} < 15 pF (1 Card)
Input DAT					
Input setup time	t_{ISU2x}	3	–	ns	C_{CARD} < 10 pF (1 Card)
Input hold time	t_{IH2x}	0.8	–	ns	C_{CARD} < 10 pF (1 Card)
Output DAT					
Output delay time	t_{ODLY2x}	–	7.5	ns	C_{CARD} < 25 pF (1 Card)
Output hold time	t_{ODLY2x}	1.5	–	ns	C_{CARD} < 15 pF (1 Card)

8.3 PCM Interface Description

The PCM Interface on the AP6281 can connect to linear PCM Codec devices in master or slave mode. In master mode, the AP6281 generates the PCM_CLK and PCM_SYNC signals, and in slave mode, these signals are provided by another master on the PCM interface and are inputs to the AP6281.The configuration of the PCM interface may be adjusted by the host through the use of vendor-specific HCI commands.

Short Frame Sync, Master Modem

PCM Timing Diagram (Short Frame Sync, Master Mode)

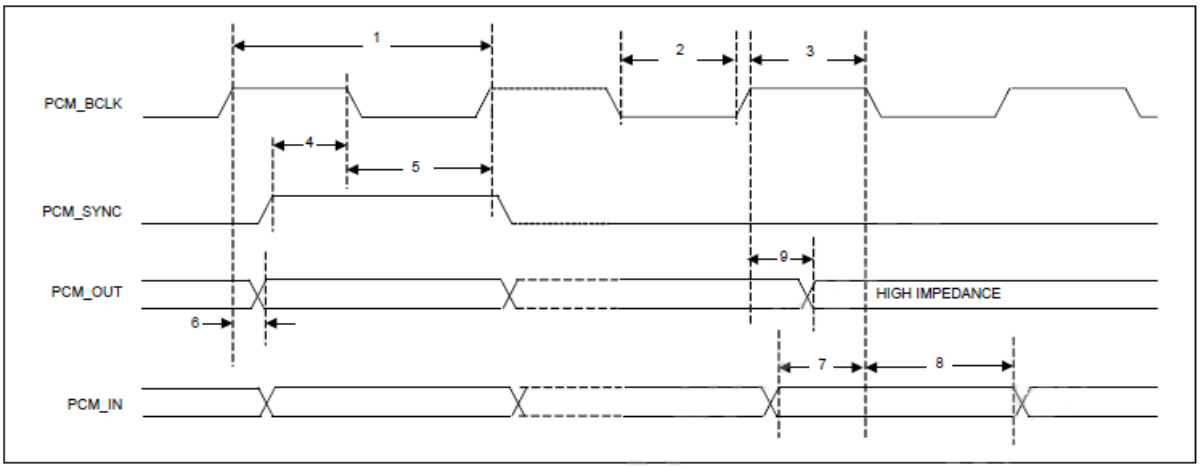


PCM Interface Timing Specifications (Short Frame Sync, Master Mode)

Reference	Characteristics	Minimum	Typical	Maximum	Unit
1	PCM bit clock frequency		–	12	MHz
2	PCM bit clock low	41	–	–	ns
3	PCM bit clock high	41	–	–	ns
4	PCM_SYNC delay	0	–	25	ns
5	PCM_OUT delay	0	–	25	ns
6	PCM_IN setup	8	–	–	ns
7	PCM_IN hold	8	–	–	ns
8	Delay from rising edge of PCM_BCLK during last bit period to PCM_OUT becoming high impedance	0	–	25	ns

Short Frame Sync, Slave Mode

PCM Timing Diagram (Short Frame Sync, Slave Mode)

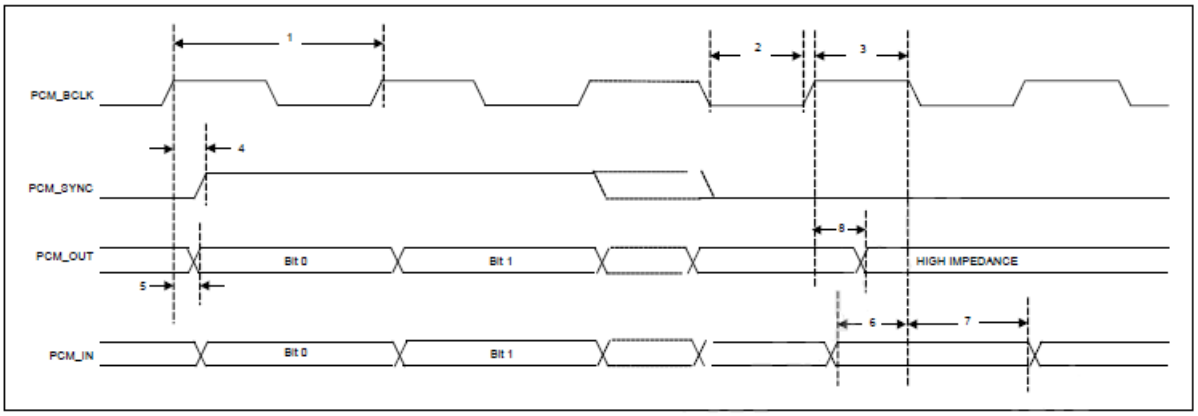


PCM Interface Timing Specifications (Short Frame Sync, Slave Mode)

Reference	Characteristics	Minimum	Typical	Maximum	Unit
1	PCM bit clock frequency	–	–	12	MHz
2	PCM bit clock low	41	–	–	ns
3	PCM bit clock high	41	–	–	ns
4	PCM_SYNC setup	8	–	–	ns
5	PCM_SYNC hold	8	–	–	ns
6	PCM_OUT delay	0	–	25	ns
7	PCM_IN setup	8	–	–	ns
8	PCM_IN hold	8	–	–	ns
9	Delay from rising edge of PCM_BCLK during last bit period to PCM_OUT becoming high impedance	0	–	25	ns

Long Frame Sync, Master Mode

PCM Timing Diagram (Long Frame Sync, Master Mode)

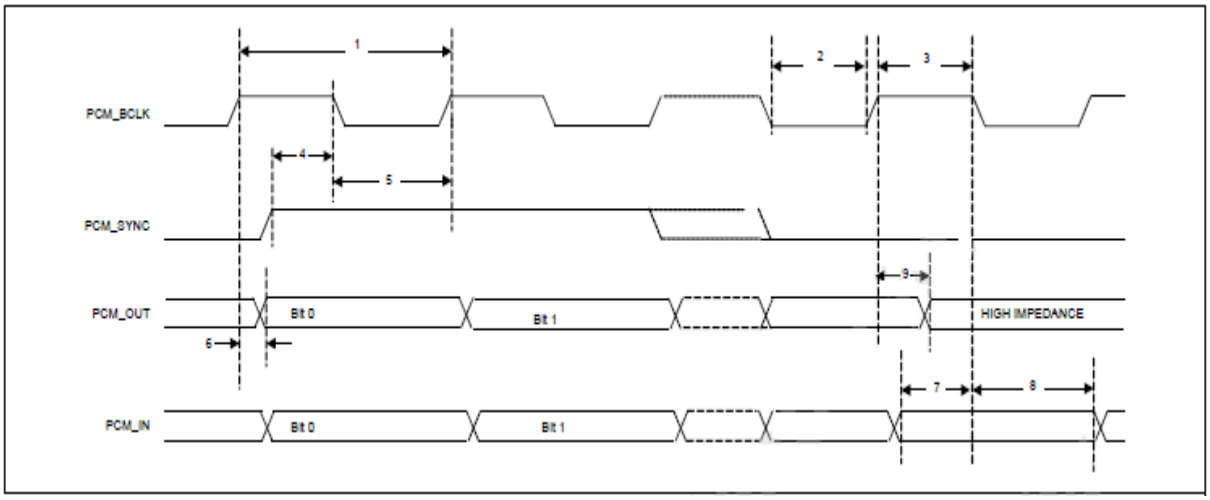


PCM Interface Timing Specifications (Long Frame Sync, Master Mode)

Reference	*Characteristics*	*Minimum*	*Typical*	*Maximum*	*Unit*
1	PCM bit clock frequency	–	–	12	MHz
2	PCM bit clock low	41	–	–	ns
3	PCM bit clock high	41	–	–	ns
4	PCM_SYNC delay	0	–	25	ns
5	PCM_OUT delay	0	–	25	ns
6	PCM_IN setup	8	–	–	ns
7	PCM_IN hold	8	–	–	ns
8	Delay from rising edge of PCM_BCLK during last bit period to PCM_OUT becoming high impedance	0	–	25	ns

Long Frame Sync, Slave Mode

PCM Timing Diagram (Long Frame Sync, Slave Mode)

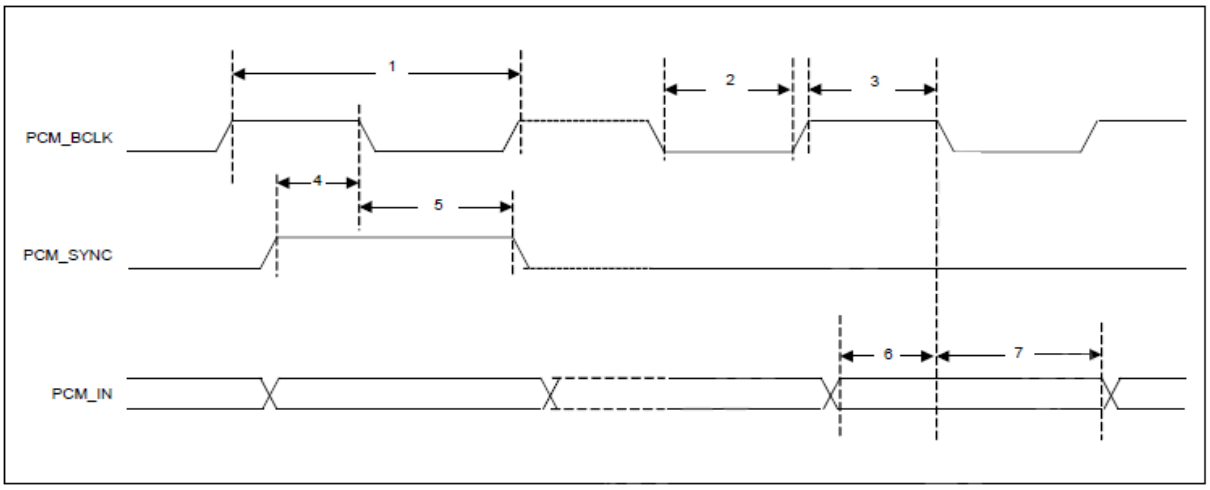


PCM Interface Timing Specifications (Long Frame Sync, Slave Mode)

Reference	*Characteristics*	*Minimum*	*Typical*	*Maximum*	*Unit*
1	PCM bit clock frequency	–	–	12	MHz
2	PCM bit clock low	41	–	–	ns
3	PCM bit clock high	41	–	–	ns
4	PCM_SYNC setup	8	–	–	ns
5	PCM_SYNC hold	8	–	–	ns
6	PCM_OUT delay	0	–	25	ns
7	PCM_IN setup	8	–	–	ns
8	PCM_IN hold	8	–	–	ns
9	Delay from rising edge of PCM_BCLK during last bit period to PCM_OUT becoming high impedance	0	–	25	ns

Short Frame Sync, Burst Mode

PCM Burst Mode Timing (Receive Only, Short Frame Sync)

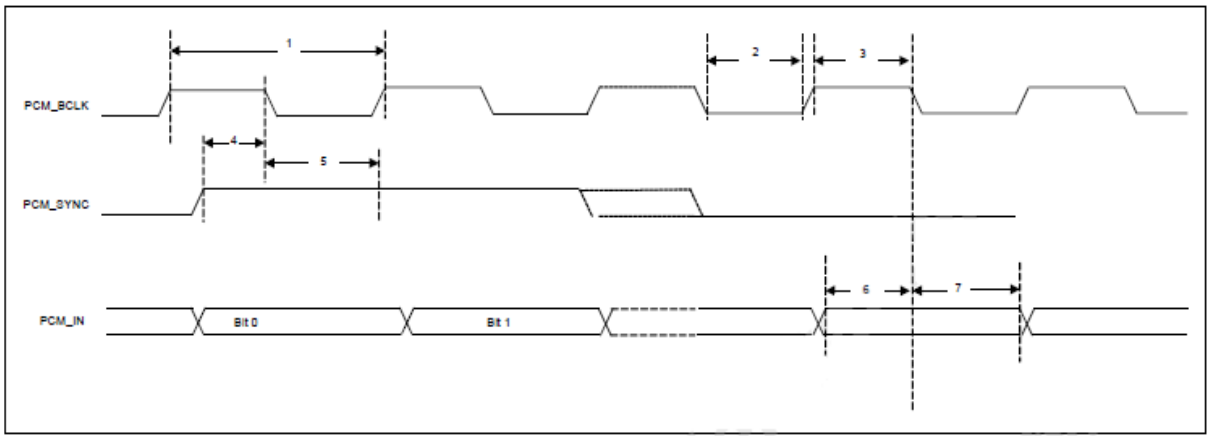


PCM Burst Mode (Receive Only, Short Frame Sync)

Reference	Characteristics	Minimum	Typical	Maximum	Unit
1	PCM bit clock frequency	–	–	24	MHz
2	PCM bit clock low	20.8	–	–	ns
3	PCM bit clock high	20.8	–	–	ns
4	PCM_SYNC setup	8	–	–	ns
5	PCM_SYNC hold	8	–	–	ns
6	PCM_IN setup	8	–	–	ns
7	PCM_IN hold	8	–	–	ns

Long Frame Sync, Burst Mode

PCM Burst Mode Timing (Receive Only, Long Frame Sync)



PCM Burst Mode (Receive Only, Long Frame Sync)

Reference	*Characteristics*	*Minimum*	*Typical*	*Maximum*	*Unit*
1	PCM bit clock frequency	–	–	24	MHz
2	PCM bit clock low	20.8	–	–	ns
3	PCM bit clock high	20.8	–	–	ns
4	PCM_SYNC setup	8	–	–	ns
5	PCM_SYNC hold	8	–	–	ns
6	PCM_IN setup	8	–	–	ns
7	PCM_IN hold	8	–	–	ns

8.4 UART Interface Description

The UART is a standard 4-wire interface (RX, TX, RTS, and CTS) with adjustable baud rates from 9600 bps to 4.0 Mbps. The interface features an automatic baud rate detection capability that returns a baud rate selection. Alternatively, the baud rate may be selected through a vendor-specific UART HCI command.

UART has a 1040-byte receive FIFO and a 1040-byte transmit FIFO to support EDR. Access to the FIFOs is conducted through the AHB interface through either DMA or the CPU. The UART supports the Bluetooth 5.0 UART HCI specification: H4, a custom Extended H4, and H5. The default baud rate is 115.2 Kbaud.

The UART supports the 3-wire H5 UART transport, as described in the Bluetooth specification (Three-wire UART Transport Layer). Compared to H4, the H5 UART transport reduces the number of signal lines required by eliminating the CTS and RTS signals.

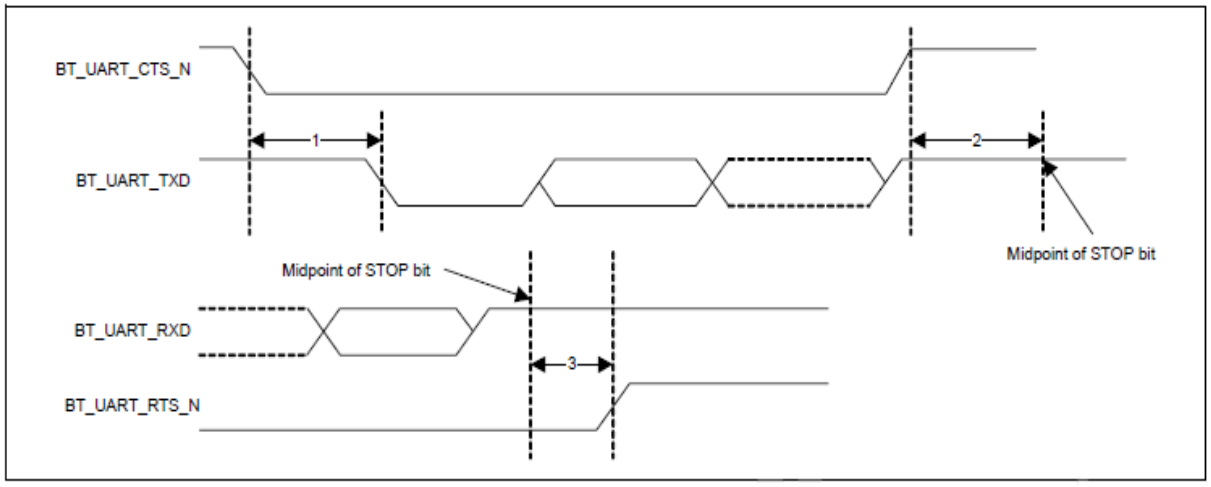
The UART can perform XON/XOFF flow control and includes hardware support for the Serial Line Input Protocol (SLIP). It can also perform wake-on activity. For example, activity on the RX or CTS inputs can wake the chip from a sleep state.

Normally, the UART baud rate is set by a configuration record downloaded after device reset, or by automatic baud rate detection, and the host does not need to adjust the baud rate. Support for changing the baud rate during normal HCI UART operation is included through a vendor-specific command that allows the host to adjust the contents of the baud rate registers. The UARTs operate correctly with the host UART as long as the combined baud rate error of the two devices is within ±2%.

Example of Common Baud Rates

Desired Rate	Actual Rate	Error (%)
4000000	4000000	0.00
3692000	3692308	0.01
3000000	3000000	0.00
2000000	2000000	0.00
1500000	1500000	0.00
1444444	1454544	0.70
921600	923077	0.16
460800	461538	0.16
230400	230796	0.17
115200	115385	0.16
57600	57692	0.16
38400	38400	0.00
28800	28846	0.16
19200	19200	0.00
14400	14423	0.16
9600	9600	0.00

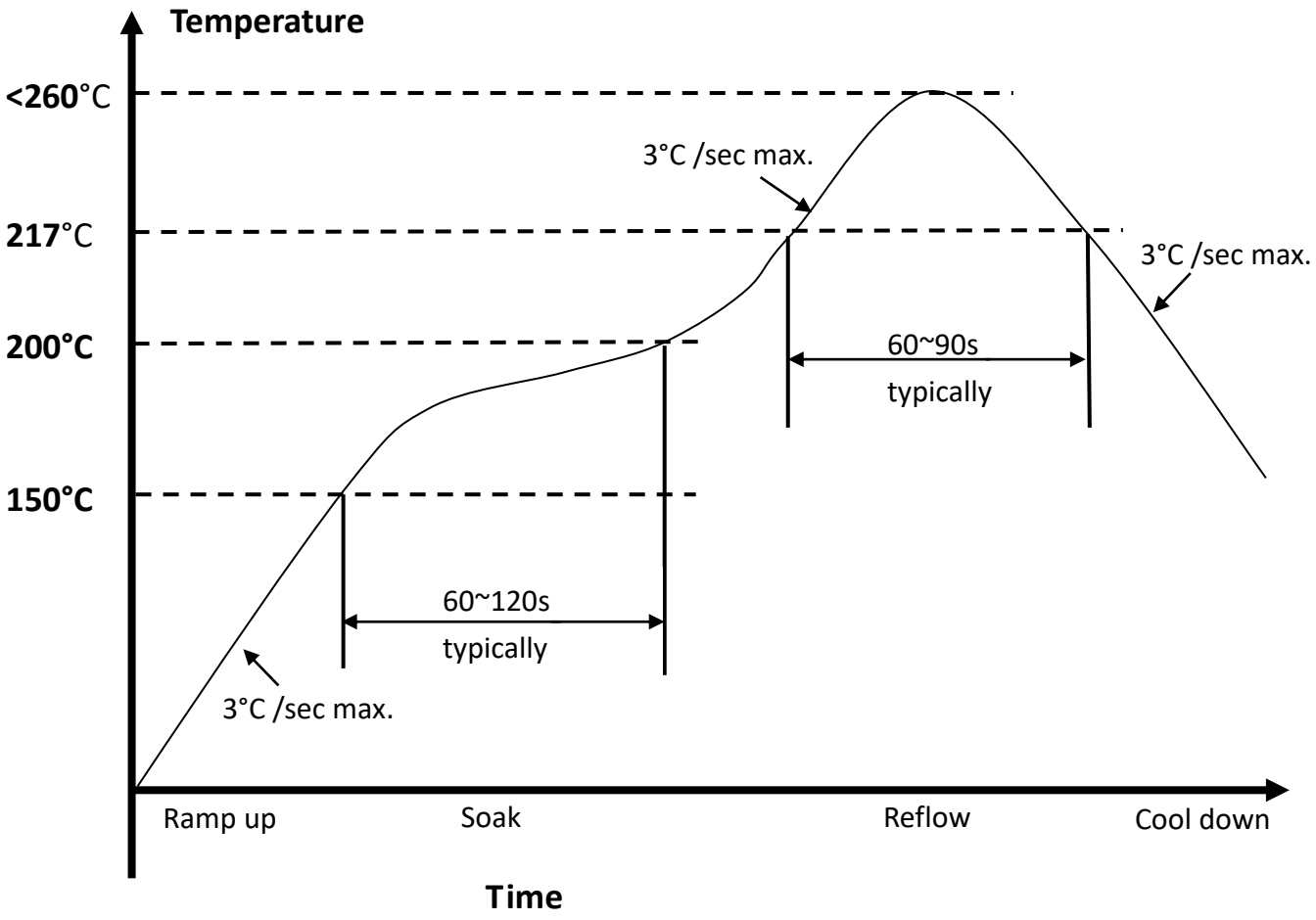
UART Timing



UART Timing Specifications

Ref	Characteristics	Min.	Typ.	Max.	Unit
1	Delay time, BT_UART_CTS_N low to BT_UART_TXD valid	–	–	1.5	Bit periods
2	Setup time, BT_UART_CTS_N high before midpoint of stop bit	–	–	0.5	Bit periods
3	Delay time, midpoint of stop bit to BT_UART_RTS_N high	–	–	0.5	Bit periods

9. Recommended Reflow Profile



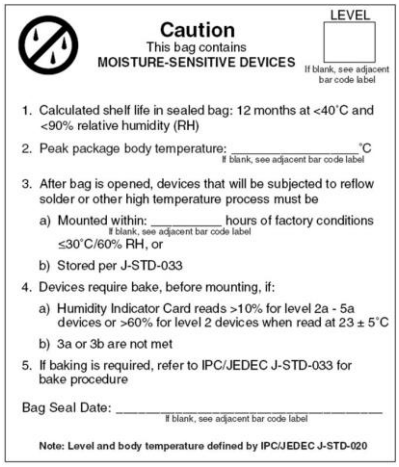
1. Referred to IPC/JEDEC standard
2. Peak Temperature : <260°C(Time within 5°C of actual Peak Temperature 20-40 seconds)
3. Cycle of Reflow : 2 times max.
4. Adding Nitrogen (N2) to implement 2000ppm or less of oxygen concentration during reflow process is recommended.
5. If the shelf time is exceeded, be sure baking step to remove the moisture from the component

10. Package Information

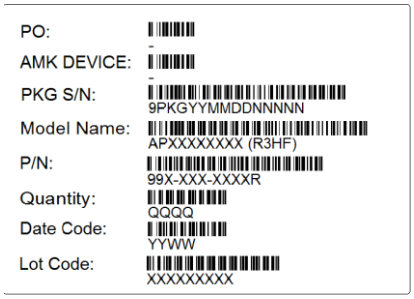
10.1 Label

Label A→ Anti-static and humidity notice

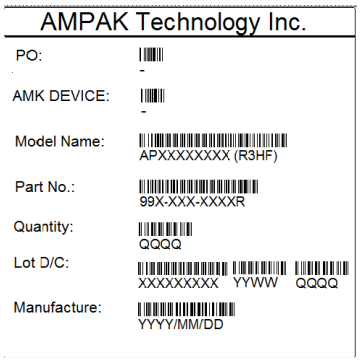
Label B→ MSL caution / Storage Condition



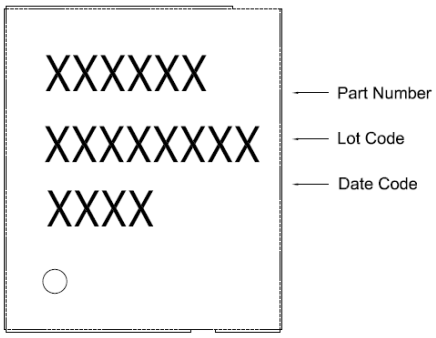
Label C→ Inner box label .

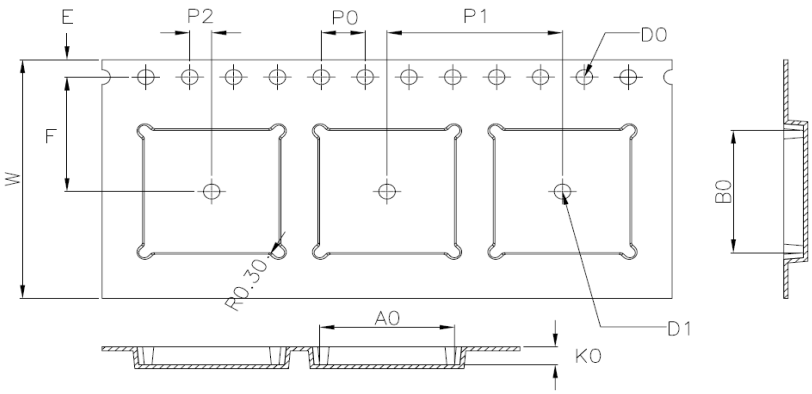


Label D→ Carton box label .



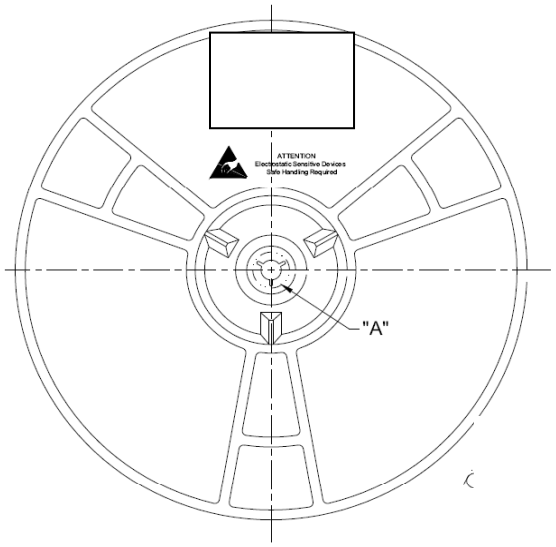
10.2 Dimension

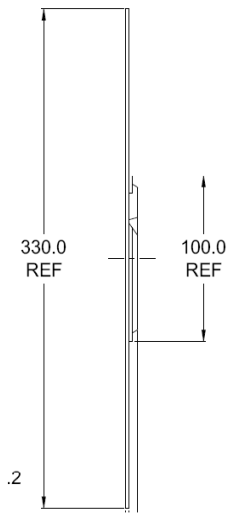


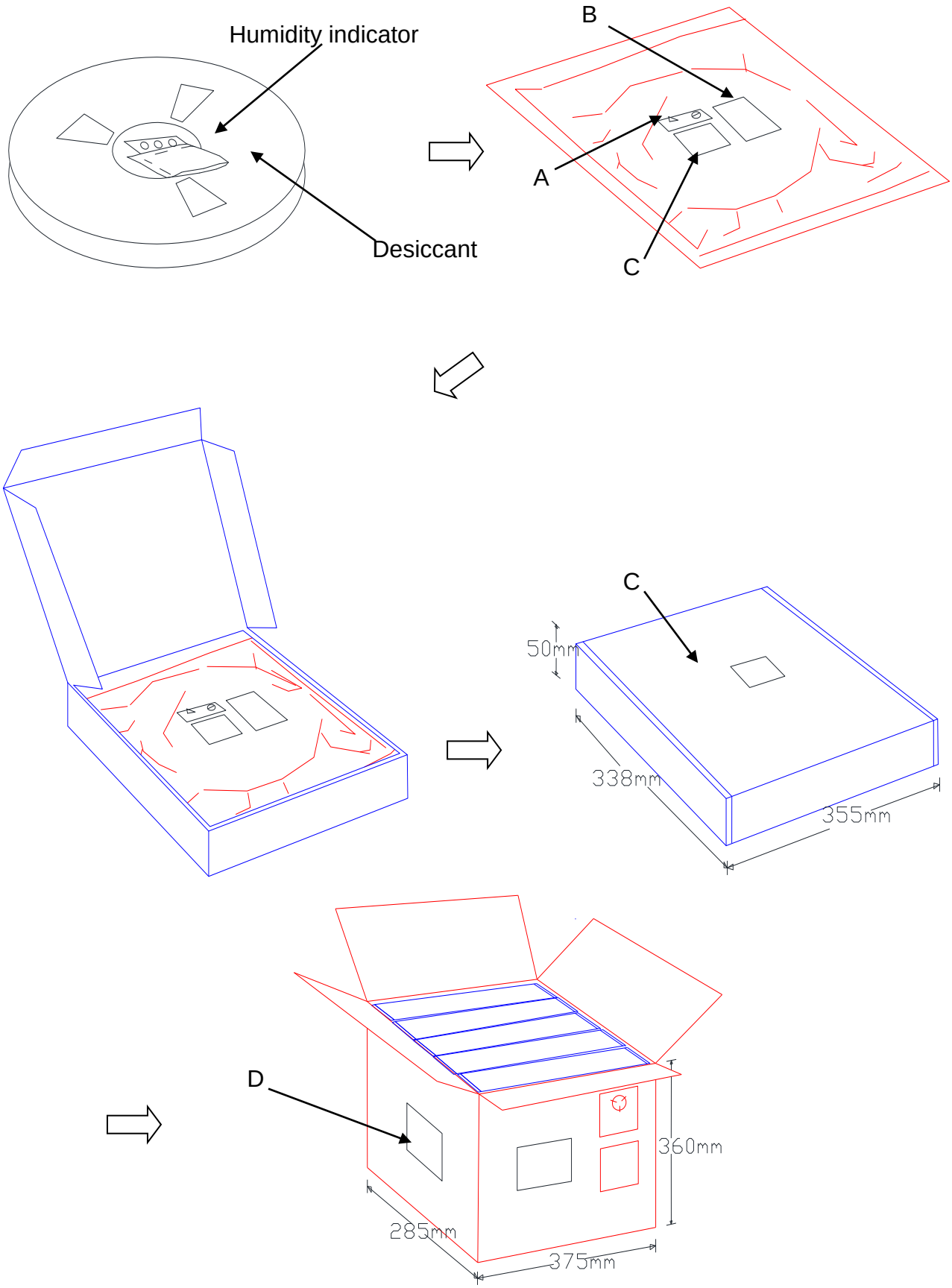


W	24.00±0.30
A0	12.30±0.10
B0	12.30±0.10
K0	1.80±0.10
E	1.75±0.10
F	11.50±0.10
P0	4.00±0.10
P1	16.00±0.10
P2	2.00±0.10
D0	1.50 +0.10 −0.00
D1	ø1.50MIN

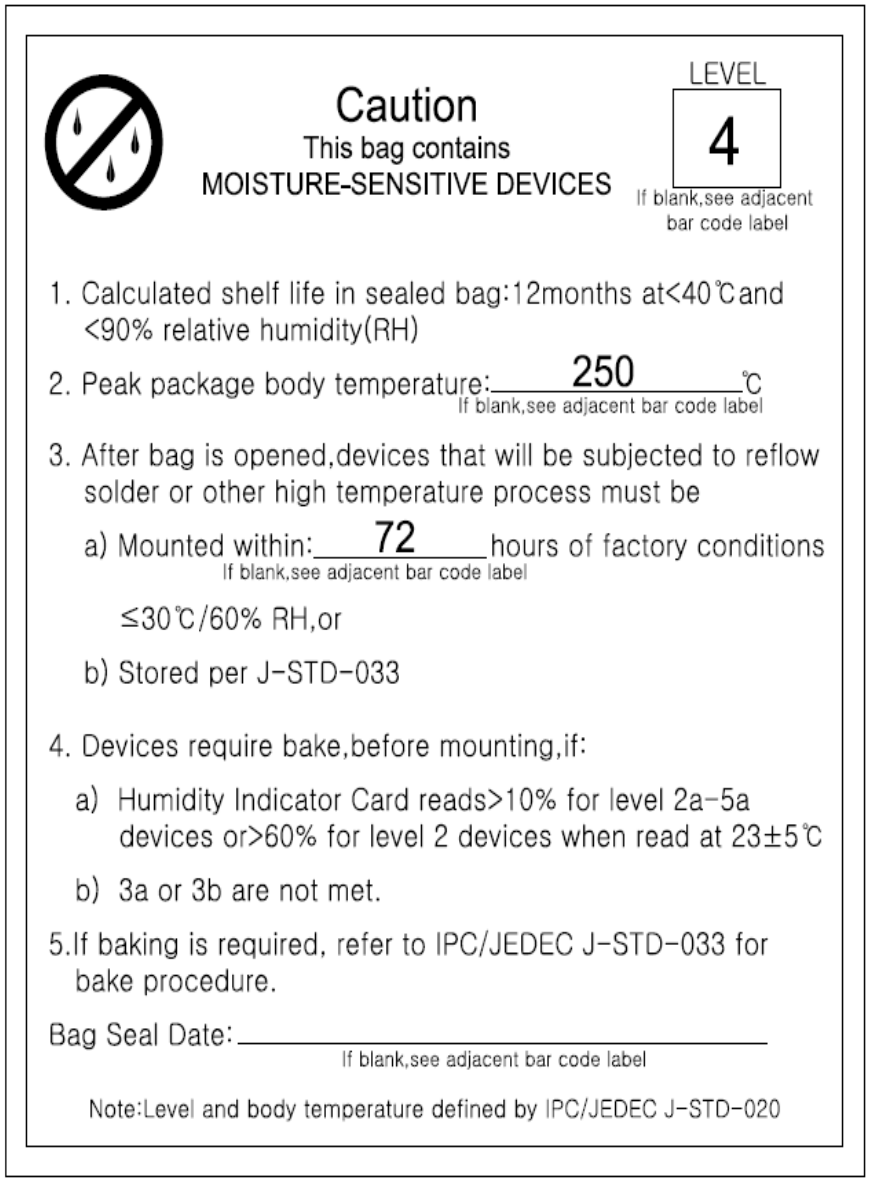
1. 10 sprocket hole pitch cumulative tolerance ±0.20.
2. Carrier camber is within 1 mm in 250 mm.
3. Material : Black Conductive Polystyrene Alloy.
4. All dimensions meet EIA-481-D requirements.
5. Thickness: 0.30±0.05mm.
6. Component load per 13”reel : 1000 pcs






Humidity indicator
Desiccant
B
A
C
C
50mm
338mm
355mm
D
360mm
285mm
375mm

10.3 MSL Level / Storage Condition



Caution
This bag contains
MOISTURE-SENSITIVE DEVICES

LEVEL 4
If blank,see adjacent bar code label

1. Calculated shelf life in sealed bag:12months at<40℃and <90% relative humidity(RH)
2. Peak package body temperature:250℃
   If blank,see adjacent bar code label
3. After bag is opened,devices that will be subjected to reflow solder or other high temperature process must be
   a) Mounted within:72 hours of factory conditions
      If blank,see adjacent bar code label
      ≤30℃/60% RH,or
   b) Stored per J-STD-033
4. Devices require bake,before mounting,if:
   a) Humidity Indicator Card reads>10% for level 2a-5a devices or>60% for level 2 devices when read at 23±5℃
   b) 3a or 3b are not met.
5. If baking is required, refer to IPC/JEDEC J-STD-033 for bake procedure.

Bag Seal Date:_____
If blank,see adjacent bar code label

Note:Level and body temperature defined by IPC/JEDEC J-STD-020